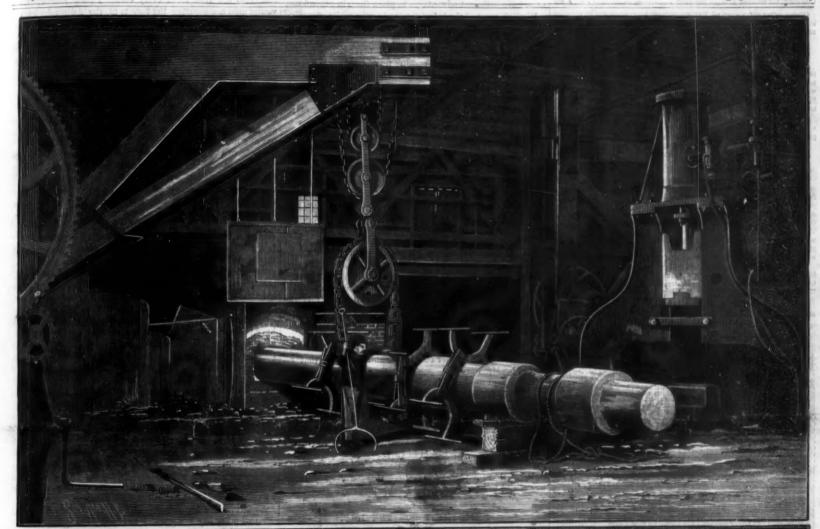
SCIENTIFIC MIRICAN

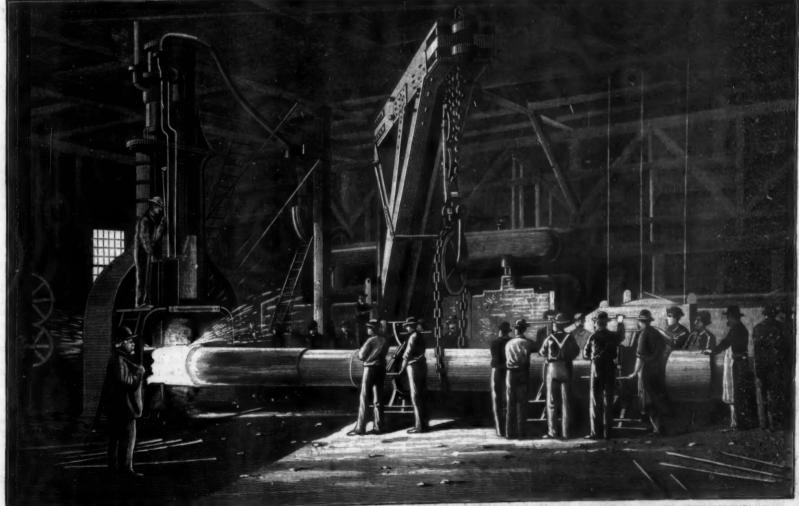
A WEEKLY JOURNAL OF PRACTICAL INFORMATION, ART. SCIENCE, MECHANICS, CHEMISTRY AND MANUFACTURES,

Vol. XLVII.—No. 2.

NEW YORK, JULY 8, 1882.

[\$3.20 per Annum [POSTAGE PREPAID.]





SHIP-BUILDING WORKS OF JOHN ROACH & SONS.-FORGING THE GREAT SHAFT FOR THE PILGRIM,-[See page 19.]

# Scientific American.

ESTABLISHED 1845.

MUNN & CO., Editors and Proprietors. PUBLISHED WEEKLY AT

No. 261 BROADWAY, NEW YORK.

O. D. MUNN.

A. E. BEACH.

#### TERMS FOR THE SCIENTIFIC AMERICAN.

One	copy, one year	postage in	ncluded	 83	20
One	copy, six month	s postage	included	 1	60

Clabs.—One extra copy of THE SCIENTIFIC AMERICAN will be supplied gratis for every club of five subscribers at \$3.30 each: additional copies at same proportionate rate. Postage prepaid. proportionate rate. Postage prepaid. mit by postal order. Address

MUNN & CO., MI Broadway, corner of Warren street, New York.

#### The Scientific American Supplement

is a distinct paper from the SCIENTIFIC AMERICAN. THE SUPPLEMENT is issued weekly. Every number contains 16 octave pages, uniform in size with SCIENTIFIC AMERICAN. Terms of subscription for SUPPLEMENT, \$6.00 a year, postage paid, to subscribers. Single copies, 19 cents. Sold by all news dealers throughout the country

Combined Raigs.—The SCIENTIFIC AMERICAN and SUPPLEMENT will be sent for one year postage free, on receipt of seven dollars. Both papers to one address or different addresses as desired. The sefect way to remit is by draft, postal order, or registered letter. Address MUNN & CO., 261 Broadway, corner of Warren street, New York.

#### Scientific American Export Edition.

The Scientific American Export Edition.

The Scientific American Export Edition is a large and splendid periodical, issued once a month. Each number contains about one hundred large quarto pages, profusely illustrated, embracing: (1.) Most of the plates and pages of the four preceding weekly issues of the Scientific American, with its splendid engravings and valuable information: (2.) Commercial, trade, and manufacturing announcements of leading houses. Terms for Export Edition, \$5.00 a year, sent prepaid to any part of the world. Single copies 50 cents. [37] Manufacturers and others who desire to seeme foreign trade may have large, and handsomely displayed announcements published in this edition at a very moderate cost.

The Scientific American Export Edition has a large guaranteed circu-

The SCIENTIFIC AMRILICAN Export Edition has a large guaranteed circulation in all commercial places throughout the world. Address MUNN & CO., 281 Broadway, corner of Warren street, New York.

NEW YORK, SATURDAY, JULY 8, 1882.

#### Contents.

(Illustrated articles are marked with an asterisk.)

or, the oupling"
freight, carrying capacity of,
perpetual, motion, a.
twells, seen at midday,
twells, seen at midday,
growth of
unbasket, folding"
m-seed fat r, trans. Rafford's. nometer, trans. Rafford's feel phenomen, curious feel phenomen, curious feel phenomen, curious feel phenomen for ons, asfety attachment for yment for the life ag for borses' ook, improved's olgration of rs, gold and silver piated. undred miles a day, over olowers. New Jersey to, newly-obs props. of lioys, col. and pick dry, cap, for moisture. 'Ying, valuable magasine. Inventions, recent\*
Jeannette, the last of the
Mastodon. New Jorsey, a.
Mest, fresh, from New Zealand.
Metalenter, from New Zealand.
Metalenter, from New Zealand.
Mitrous acid, new test for.
Notes and queries.
Organ beliows, mech, for work\*
Plug and valve safety\*
Population of New York city
Press for manufacture of oils\*
Pump lifting and force\*
Rice as maise in brewing
Roach, John, of New York\*
Seal, store counter\*
Seal, store counter\*
Seal, store counter\*
Sinp bldg wks, J. Roseh & Sons\*15,
Slaughter of railway men.
Speed, fast, from China to Loudon
Spider's threads
Stant Roy China to Roy Stante, a, struck by lightning
Steam on street cars
Stereoscopes, enlarged.
Nock farming, Chinese
Storage of secondary battery\*
Storage of secondary battery\*
Storage of secondary battery\*
Storage of secondary battery\* Storage or secondary battery\*. Street car fare conveyor. Tin cans, etc., old, new use for Tornado, remarkable. Train brakes for freight cars. Valve, waste, for pimps\* Vasle, construction of\*. Wasel, construction of\*.

#### TABLE OF CONTENTS OF

### THE SCIENTIFIC AMERICAN SUPPLEMENT

No. 340,

For the Week ending July 8, 1882.

Price 10 cents. For sale by all newsdealers. PAGE I. ENGINEERING AND MECHANICS.—The Gardner Machine Gun -8 figures.—Dotails.—Gardner machine gun used in British navy. 3415
John Roach, of New York.—His ship-building and his views..... 5416
Great Paul.—The new bell for St. Paul's Cathedrai, London.—5
gures.—The removal.—Hung in foundry for experimental swings.—Position for testing tone.—Boring for the clapper bolt.—In-The Great Organ at the Crystai Palace .- A description of the 5419 Plate Glass Manufacture..... The Washing of Clays ... II. TECHNOLOGY AND CHEMISTRY.-Lochmann's Improved The Last New Developer. By W. T. WILKINSON.... On the Intensification of Negatives. 5425

A New Mercuro-Cyanide Intensifying Process for Geiatino-Bronide Plates. By Dr. J. M. EDER. 5425

Carl Wilhelm Scheele.—Sketch of life and labors. 5425

Manufacture of Color. By CRAS E. AVERY. 5428 Curtosities of Color. By HENRY J. SLACK. ide Work.—i figures... Potash and Iron for IV. BYGIENE, MEDICINE, ETC.—The Microscope in Disease...... V. ARCHITECTURE, ETC .- C. antry House, Costing 8701. By A. C. SWARTE-4 figures.- Elevations, plans, etc.-Estimates of ma

#### THE SLAUGHTER OF RAILWAY MEN.

At the recent meeting of the Master Carbuilders' Associ ation, Mr. Forney said that from 1,200 to 1,500 railroad employes are killed, and from 5,000 to 10,000 injured, every

Curiously the railway train is most dangerous before it leaves the yard, the hazards of the road being slight compared with those of the station.

In his address President Garay said that the present defective and expensive devices for coupling freight cars have been in use for many years without any marked improvement upon the old link and pin system. Although thousands of patents have been granted for improved draw bars and automatic couplers, many of them with some merit, yet none have sufficient advantages to place them in general use.

Though most of the injuries to train men while coupling cars were, he believed, the result of carelessness on their part, it was none the less important that some means should be devised and adopted which would prevent the present risk to life and limb in the making up of trains. What was wanted was an automatic coupler, dispensing with the use of loose links and pins, and at the same time admitting of their use when needed.

The committee on automatic couplers and drawbars reported that out of the 3,000 patents issued for devices of this sort they were unable to select and recommend one as a standard. The implication was that though some of the inventions were good there was none that satisfactorily met all the requirements of the case,

Whoever will watch the making up of trains in any large and busy yard will soon see abundant occasion to cnarge the yard-men with recklessness. It would be a harder task to discover how, under existing conditions, the work could be done without a constant running of risks that to a cautious onlooker would seem little less than foolhardy. So long as men have to go between cars to couple them they must be reckless-as a soldier is "reckless" who, in the discharge of his duty, exposes his person to the shots of the enemy. It is a problem for inventors to solve to furnish the means for obviating this great bazard to yard-men; and it is the business of railway officials to promptly put to practical test every device that seems reasonably well calculated to cure

Battles which have decided the fate of empires have been lost and won at a smaller cost in life and limb than that reported by Mr. Forney.

The urgent need of a better state of things has already made itself felt in legislative assemblies, and inventors may rest assured that the railway companies will not long be allowed to overlook or reject any device which shall meet the requirements of the case, even if they should be disposed to do so. The slaughter is too great to be tolerated in the face of a reasonable prospect of cure.

It is needless to add-what must be apparent to the dullest-that the patent for a successful coupler and drawbar would be an exceedingly valuable property.

#### EMPLOYMENT FOR THE IDLE.

The appearance of Sir John Lubbock's book on "Ants, Bees, and Wasps," suggests the query why books of this character are so rarely produced by our fellow-countrymen. Lubbock devoted ten years or more to the accumulation of the facts that make the book so valuable. It cannot be that Americans are so deficient in the powers of observation that none can be found competent to watch "the busy bee improve each shining hour," and gather facts sweeter than their honey from every tiny insect. It is generally said that we are too busy and that it "don't pay." Are we too busy for polo, and do intercollegiate boat races pay? It is too true that scientific investigation is dependent upon wealth. Had Lubbock been a poor man, compelled to earn his daily bread, he could not have given his days and his nights to the study of ants, simple and inexpensive as were his apparatus and materials. Much may be learned of the habits of birds or insects by an occasional glance at them in spare hours, but study, to be of scientific value, must be close and persistent, to the exclusion of many other things. Few who are competent feel that they can afford this. Among the hundreds that go forth annually from our scientific schools there must be a few endowed with talents for observation, but more lucrative positions await them. The average "graduate" counts his time worth at least \$1,000 the first year, \$1,200 the next, and so on. Is he wrong in doing so? He has devoted the four best years of his youth to it, he has expended a large sum of money, he has exhausted his own inheritance, and is, perhaps, in debt for his education. Such is the dition in which many a scientific graduate finds himself at the moment of taking his degree. He really can't afford to devote himself to unprofitable work-unprofitable from a money point of view. He is not yet a Lubbock or a Darwin. He must serve a long apprenticeship, retracing old and well-worn paths, before he is able to explore a new one, Too rarely has his power of observation been cultivated while under the care of instructors, who have had to content themselves with cooking mental pabulum and setting it before the hungry students, who bolt it, unmasticated, into their overloaded heads (more often merely into their note books), and who go forth from the halls of learning praising the skill of their cooks, and unaware that they are foreordained victims of mental dyspepsia.

Fortunately our Government, like many others, is opening

to pursue their bent by giving them a sort of apprenticeship, Accompanying King, or Gilbert, or other explorers of West. ern wilds, are young men who are having their wits sharpened and their powers of observation trained in a rough but practical school. Their expenses are paid, and they have no care but to do their whole duty.

But there are other fields of study nearer home, fields that the Government cannot undertake to cultivate, the insect world being one of the most fascinating. Who will essay to do for our country, and for some of our insects, what Lubbock has done for ants abroad? The field is not exhausted, and no domain is barren if properly cultivated. We have a wealthy, idle class, less idle than the English it is true, but men who have no need to labor with hand or head, and who are free from every care. To-day hundreds of young men are scouring the forests of the Adirondacks, or shooting the rapids of the St. Lawrence, not in search of "one impulse from the vernal wood," but impelled by fashion, and boring themselves to death because it is "quite the thing you know" to rusticate. Here is the material from which the ranks of unpaid investigators ought to be recruit-Does not Lubbock write M.P. and Bart, and other ed. significant letters after his name? Where is the M. C. that has done as much, and which brings him the more credit and renown, his services in Parliament or his labors among the ant hills? Is investigation likely to lower the dignity of the son of a millionaire?

We have pointed to this as a waste of valuable raw material; men of brains, of leisure, and of means, seeking in vain for some new way of getting rid of the most valuable thing on earth-time. But they are of no use to us or to science; let them finish their days as they have begun, let them listen to a few law lectures that they do not understand, or join some political party and set up for statesmen if they have money enough to buy an office. But shall this thing go on for ever? Is it not possible to cut off, in part at least, the source of supply by turning it to other channels? Many of these young men who have now no thought beyond the morrow, no higher ambition than to color a meerschaum, were boys once, real, genuine, inquisitive boys. Then their powers of observation were capable of cultivation, then a love of nature could have been implanted in their souls, and life would have been brightened by an object, and one worthy of a lifelong pursuit. When teachers cease to hold up as models those great men who, like Lincoln and Garfield, have risen from poverty and obscurity to the presidency, and point with pride to the boys who, in spite of wealth and luxury, have had the courage and perseverance to do a noble act by devoting their time, money, and talents (for some rich boys have genius as well as poor ones) to the study of nature, when teachers begin to have common sense, we may hope to see some of this valuable material rescued from its present downward course. Rich men are not all fools, and there are some who would take pride in a son who, although he might not be a Leidy or a Lubbock, a Darwin or a Dawson, should be able to associate on terms of scientific equality with men of that class.

Unfortunately few schools exist, probably none, where the nature loving boy can go that he is not in danger of having that faint spark crushed out of his young soul by the memorizing and cramming process that the marking and grading system necessitates, so that, having studied nature in books, when they go out to look for her they do not recognize her. When and where shall this lack be supplied?

Certainly it may be said that nature is spreading a bountiful barvest, but the laborers are few. Let those who have time, money, and brains, lend a hand, feeble though it may be, in unlocking the secrets of nature.

### Curious Electrical Phenomena on Pike's Peak.

Sergeant L. M. Dey, signal officer at the summit of Pike's Peak, writes: "At 8.45 o'clock this evening, on opening the door, a most curious phenomenon met my astonished eyes. The line on the summit was distinctly outlined in brilliant light, which was thrown out from the wire in beautiful scintillations. On near approach to the wire these little jets of flame could be plainly observed. They presented the appearance of little electrified brushes or inverted cones of light-or more properly little funnels of light with their points to the line, from which they issued in little streams about the size of a pencil lead, and of the brightest violet color, while the cone of rays was of a brilliant rose-white color.

"These little funnels of light pointed from the line in all directions and were constantly jumping from point to point. There was no heat to the light, though it was impossible to ouch one of these little approached by the finger they would instantly vanish or jump to another point on the line. Passing along the line with finger extended, these little jets of flame were successively 'puffed out,' so to speak, to be instantly relighted in the rear. It was a curious and wonderful sight. No sensation was experienced on applying the tongue to the line. Not only was the wire outlined in this manner, but every exposed metallic point or surface was similarly tipped or covered. The cups of the anemometer, which were revolving rapidly, appeared as one solid ring of fire, from which issued a loud, rushing, and hissing noise. The wind vane represented a flaming arrow, and a small, round, wooden stake-stuck up in the snow to show the position of the gauge-was similarly tipped, as well as an angle of our stone chimney.

" In placing my hands close over the revolving cups of the the door for a few real students, whether college men or not, anemometer—where the electrical excitement was abundant—

not the slightest sensation of heat was discovered, but my hands instantly became aflame. On raising them and spreading my fingers, each of them became tipped with one or more beautiful cones of light, nearly three inches in length. The flames issued from my fingers with a rushing noise, similar to that produced by blowing briskly against the end of the finger when placed lightly against the lips, accompa-nied by a crackling sound. There was a feeling as of a current of vapor escaping, with a slight tingling sensation. The wristband of my woolen shirt, as soon as it became dampened, formed a flery ring around my arm, while my moustache was lighted up so as to make a veritable lantern of my face. The phenomenon was preceded by lightning and thunder, and was accompanied by a dense driving snow, and disappeared suddenly at 8:55 o'clock, simultaneously with the cessation of the snow. I much regret that there was no one on the Peak to witness the phenomenon with me—it was a wondrously beautiful sight."—Colorado Springs Republican.

#### Remarkable Tornado.

On the 17th day of June, 1882, between the hours of 8 and 9 o'clock P.M., a terribly destructive tornado (or, in more modern parlance, "cyclone") passed from the northwest to the southeast, through a portion of the State of Iowa. We hear of its first movements in the County of Boone, from whence it passed through a portion of the counties of Story, Jasper, Poweshiek, Keokuk, Jefferson, and Henry. It was not only very erratic in its course, but was sometimes divided into two or more branches, which spread a few rods or a few miles apart, only to reunite with redoubled fury at some other point in the line of its course. It did not always visit the earth's surface, but often passed so far above as to inflict no injury, and again would swoop down with relentless fury, carrying death and destruction for a few miles to every animate and inanimate object in its path. It did not move in straight lines. It not only pursued a zigzag course, but also moved upward and downward, and had a circular as well as forward motion at the same time.

The point of its greatest devastation was the city of Grinnell, in Poweshiek County. Malcom, a village of some 300 inhabitants, nine miles southeast of this city, was also nearly destroyed, but with small loss of life.

For a few days previous to the storm the temperature was so low as to excite surprise throughout the State, the mercury varying from 40° to 48° Fahrenheit during the day, and still lower at night. At Grinnell, on Saturday morning, the 17th, the temperature rose rapidly, and at 2 o'clock P.M. the mercury marked 98° in the shade. The air was oppressive and stifling, notwithstanding a gentle breeze was perceptible. After 4 o'clock clouds began to overspread the firmament, presenting a most singular appearance and attracting much attention. They may be described as small in size, light and fleecy in appearance, quite detached from each other in many places, having small dark pendants suspended from their lower portion, and with but slight movement in any direction. Shortly after 6 o'clock dark stormclouds were seen in the western horizon moving slowly upward toward the zenith, and about which brilliant flashes of lightning played from time to time. The low rumble of distant thunder reached the ear, while directly overhead the small conical-shaped clouds, which had now assumed a still darker appearance, were seen to be in motion and massing themselves together as if for battle. At about 8 o'clock our attention was called to a most singular appearance of the sky a little south of west from Grinnell. It can be best described as like the reflection from the setting sun, yet in this instance such could not have been the case, as it had not only disappeared below the horizon thirty minutes before, but the position of the phenomenon and the mass of dark clouds beyond would render such reflection impossible. It appeared to the eye about ten feet in diameter, circumference irregular, and of a rich yellow hue, partly inclining to red, and emitted a light that was brilliantly reflected through the windows. Its unearthly appearance at such a time created some alarm in many localities. Within the following twenty minutes heavy rain, accompanied by a most weird electric display, heavy peals of thunder, and dense darkness (except when relieved by the lightning), threw the pall of night over every object. The wind, which at first was a gentle breeze, increased to a gale, swaying the trees in every direction. Hail about the size of a pea, and a few weighing one-fourth of an ounce, fell rapidly, but doing little damage.

At twenty minutes to 9 o'clock the dreadful roar that preceded the coming of the destroyer was plainly heard in the northwest. At first a low, sullen roar like Niagara in the distance—then deeper-toned, louder, and faster, as of trial in the service will be inaugurated. It is understood, many approaching railway trains-still nearer, mingled with an awful, never-to-be-forgotten hum, as of wheels and pulleys in motion, until the listener, with blanched face, fled six more still on the dock, and there seems to be a fair pros- be loaded with more than ten tons. Now but few eightin terror for a place of safety. Hundreds sought refuge in cellars and caves, and were thus saved from death, one only being killed who had taken this precaution. The point of observation of your correspondent was about 900 feet from the line of the greatest destruction in Grinnell.

The inky darkness of the hour shut out from human eye the scenes of anguish and the greater part of the appalling work of destruction, in which the elements were engaged, yet one or two buildings nearly entire, were seen high in the air for an instant as the vivid flashes illumined the awful

The storm-cloud proper entered the city from the southwest, first striking the earth on the north side of the C. R. I. and P. R. R. This terrible "reaper of death" cut a swath through densely populated portion 700 feet in width in the average, and did not probably exceed five minutes in passing through the city, but in that limit of time forty human beings were instantly killed, and at least ten more will die of their injuries. From fifty to sixty buildings (the Iowa College buildings included) were also totally destroyed-in most instances broken into small fragments and thrown in all directions.

Two heavy freight trains, entering the city from the north and east, were caught up and dashed upon both sides of the track with terrible violence. Even the ponderous engine was lifted bedily upward, but came down upon its wheels again without injury. The distance traversed by this tornado from Boone to Henry County is in a direct line about 145 miles, although its circuitous route was probably

It appears to have been between three and four hours in travelling this distance, and caused the death of seventy-five or eighty people, a still greater number of animals, and de-

stroying property valued at nearly two millions of dollars. Several peculiarities of this tornado may be worthy of record. Water, in immense volume, accompanied it. Electricity in form dynamic and thermal played an important part. Balls of electricity were frequently seen, and window-glass was melted in circular form and with sharply defined borders. Light objects were carried upward, apparently to a great height, and thence at almost right angles with the course of the tempest, found on the ground thirty and forty miles distant.

Unlike the tornado of 1860 in this State, no fetid or sulphurous smell was perceptible, nor did the dead bodies present such a blackened appearance, and wounds seemed to heal more rapidly. There seems to have been a series of almost constant rain and wind storms in this State, and as far south as Missouri and Kansas, since the 17th and up to the date of this communication.

FRANK A. Howig. Grinnell, Iowa, June 26, 1882.

#### Remarkable Wave on Lake Eric.

The southern shore of Lake Erie was struck by a remarkable wave on the morning of June 23. Much damage was done at Cleveland. The signal officer at that point heard distant thunder at 6:10, and looking northward over the lake saw a heavy thundercloud overhanging the water. Above it was a contorted, angry looking conglomeration of clouds, and north of it a large stratus cloud. It moved very rapidly, and at 6:20 A.M. the wave struck the shore. When first noticed the wave was about a quarter of a mile from shore, and appeared like a green wall ten feet high. The lake had been calm, and this was the first disturbance of its surface. The wave swept along rapidly and silently until it reached shallow water, when it made a loud, swashing noise, and broke on the shore with a great roar. The wave reached from north-north-east to south-south-west. After it had struck the shore two recoil waves followed close together. At 6:35 A.M., a quarter of an hour after the wave had reached the shore, a shower began, which lasted for fifteen minutes, during which two one-bundredths of an inch of rain fell. No high wind was perceptible, although slight squalls on the lake were reported by incoming vessels.

## Gold and Silver Plated Flowers and Insects.

At a recent meeting of the Physical Society, Berlin, Prof. Christiani exhibited as samples of a new method of preservation a series of organic bodies coated galvanoplastically. A mulberry leaf, a crab, a butterfly, a beetle, the brain of a rabbit, a rose-bud, and other objects, were plated with silver, gold, or copper, and showed all details of their outer form, down to the finest shadings. As to the process, it was stated that the objects to be preserved being put into a solution of silver nitrate in alcohol, then dried and treated with sulphureted and phosphureted hydrogen, form good conductors, which, brought in the usual way into the galvanoplastic bath, can be coated with any desired thickness of a metallic deposit.

#### Magazine Guns.

The Magazine Gun Board now in session at the Armory Building, New York, have decided not to receive any models of guns for examination test after July 15, at which time the supplementary tests of the guns already received will begin, and the real work of selecting one or more guns for says the Army and Navy Journal, that thirty-three different models have been tested by the board, and there are five or the conclusion that a carbine cartridge, with 50 grains of grains of powder.

THE marvelous durability of mortar in Italy is attributed greater economy than in cars of less capacity. by the London Builder to the fact that the lime remains in a pit covered with water for two years before it is used, whereas in England lime is slaked and used the same day. Most building specifications even require newly slaked lime. let it dry thoroughly before using on the lamp.

#### Ten Years' Agricultural Progres

A special census statement contains the following agricultural aggregates: The value of the products of agriculture had not been computed, nor the value of the hay crop for 1879 (the census year's crop). The wool statement does not include that grown on public lands and ranches, nor that in hands of butchers, etc., 100,000,000 pounds.

	1890.	1870.
Land in farms in acres	589,851,713	407,785,041
Improved land in acres	287,230,821	188,941,000
Value of farms	\$10,197,161.905	\$9,262,863,861
* farm implements	\$406,522,414	\$336,874,429
farm animals	\$1,500,508,807	\$1,525,276,457
Horses	10,857,981	\$2,447,588,658
Horses . Mules and asses	1 919 099	7,145,870
Working oven	1,812,982	1,185,418
Working oxen	998,970	1,819,271
Milch cows	19,443.568	8,935,332
Other cattle	22,488,500	18,566,000
Sheep	85,191,656	28,477,961
Swine	47.683.951	25,184,566
	1,754,861.585	780,944,849
O-1-	459,479,505	1287.745,608
Course	407,858,999	1992,107,157
Donlar 44	19,831,596	16.918,795
Barley "Buckwheat "	44,118,495	29,761,305
	11,817,827	9.821,721
Cotton in bales	5,746,414	8,011,998
Hay in tons	155,686,750	27,316,048 100,102,387
Butter "	777,904,471	514,092,688

#### ----No Atmosphere in the Moon.

At a recent meeting of the Photographic Society of France, M. Janssen handed round a magnificent proof of the late partial eclipse, and said a few words upon the long discussed question of a lunar atmosphere. In speaking upon this subject he said: "Suppose for a moment that the moon is surrounded by an atmosphere, what would be the result if we took a photographic view of it during an eclipse? The lunar disk would be sharp enough, but there would be a gradual decline in density, as in a vignetted portrait. This is exactly the contrary which took place, as the proof will show. The lunar disk is very sharp, and the negative is rather intensified near the disk, probably from refracted light." M. Janesen appears to doubt the existence of a lunar atmosphere.

#### Steam on Street Cars.

After the most faithful efforts of the managers of the street cars in Paris to substitute steam power for horses, they have given up the job. For five years they have used steam, during which period they tried twenty-one different forms of engines. The companies now discard steam and return to horse flesh as on the whole the safest, most economical, and most satisfactory. It would seem as if the experience ought to be of value to inventors; that they can and will ultimately overcome every difficulty there can be no doubt. Who will win the prize by the invention of a steam street car that will successfully compete with animals?

#### The Growth of Coral,

After a cruise of a few months in the South Pacific, a French man-of-war was recently found to have specimens of living coral growing upon her hull. This interesting discovery has thrown some light on the question of the rapidity of growth of coals. The evidence tends to show that the vessel on passing a reef of the Gambier Islands, against which it rubbed, had picked up a young fungia, which ad hered to the sheathing of the ship, and grew to the size and weight it had when observed, a diameter of 9 inches, and a weight of 21/2 pounds, in nine weeks.

#### Bean Disease.

The early French beans in Algeria have been extensively affected this year by a disease unknown before, at least in these crops. It attacks stems, branches, leaf stalks, and fruits; which acquire a white covering, in some parts like tufts of wadding, this being the mycelium of a parasite fungus, which also deeply invades the bark, and sometimes penetrates to the pith. M. Prillieux finds some evidence that the same disease attacks other plants of very different nature-as clover and hemp.

#### Over 400 Miles a Day.

The Guion steamer Alaska has again beaten her best westward record. She left Liverpool June 17, and Queenstown at noon the next day. She arrived at Sandy Hook at 9:45 on the morning of the 25th, her corrected time for the run being 7 days 1 hour 50 minutes. On the 22d the distance run was 430 miles. The average for the trip was over 400 miles a day.

#### The Carrying Capacity of Freight Cars.

It is only a few years since freight cars were allowed to pect of getting a good arm for the service. The board, as wheel cars are built with a carrying capacity of less than the result of their experiments, have, we understand, reached twenty tons. The advantages and economies secured by increased capacity are such that a committee of the master car powder, will shoot a bullet farther than a cartridge with 70 builders' association have recommended the building of twenty-five or thirty ton test cars, believing that freight can be carried in thirty ton cars with as much safety and with

> To stain a glass lamp chimney paint the glass with a solution of waterglass (sirupy) stained with chrome green, and

#### Migration of Fish.

Dr. Keller, in a communication sent to the Swiss Geographical Society, from Suez, gives some interesting points on this subject. In the twelve years that have elapsed since the opening of the Suez Canal, the interchange of animal life between the Mediterranean Sea and the Indian Ocean has not reached the dimensions at first anticipated. still a number of smaller fish have found their way from the Mediterranean to the Red Sea. A greater desire to travel in this direction than in the opposite one seems to prevail. A very interesting fact has, however, been established, namely, that the real pearl oyster are traveling through the canal, not a few straggling outposts, but large trains moving regularly along. As they have not yet reached the Timsah lake, it will be one or two decades before they will be established in the Mediterranean.

#### THE BINARY INJECTOR.

The accompanying engraving illustrates a somewhat curious injector made by Messrs. Weild & Co., Gorebrook Ironworks, Longsight, Manchester. It was for a long time a puzzle how an injector working under a given pressure could force water into a boiler in which there was a still greater pressure, but the Binary injector does more than this, for the exhaust steam from an engine is made use of to feed the boiler with water.

The section which we give will make the interior of the instrument intelligible. The theory of the action of the injector we give as stated by Messrs. Weild. The injector is not perceptibly intermittent in its action, although the exhaust from the engine comes in puffs. The pressure of the steam caunot be less than about 18 lb. absolute, and this, coming in contact with the feed, is condensed, and the velocity of influx of the steam to the injector is thus very

Between the blasts or puffs the reciprocation of the piston expels the residual steam or vapor, which must, in the cylinder of a non-condensing engine open to the exhaust, necessarily equal the atmospheric tension. The continual supply and condensation of such steam provides, without intermission, a propulsive energy sufficient to introduce the feed-water under ordinary pressures, as we conceive the following rough calculation will tend to show. Friction neglected, steam of 14.7 lb. per square inch, or 2,118.4 lb. per square foot, absolute pressure, will flow into a vacuum of 10 lb. per square inch below the atmosphere, which corresponds to an absolute pressure of 4.7 lb. per square inch, or 676.8 lb. per square foot, with a velocity

2118 4-676 8 0.0878 =1,554.8 ft. per sec. The head of water requisite to balance a pressure of 75 lb. per square inch above atmosphere

 $=75\times2.25=169$  ft. nearly. Velocity of efflux under such bead

=8\sqrt{160=104 ft. per sec. Suppose each pound weight of steam of atmospheric tension propels 12 lb. of water and is thereby condensed, the equivalent resultant velo-

1,554.8 city will be =119 ft. 113

per sec.; this is equal to a head of 219 ft., or a pressure of 97.5 lb. per square inch. If the original temperature of the water be 50°, the resultant heat at which the feed leaves the injector will approximate The injector has been doing excellent work wherever it has been fitted.

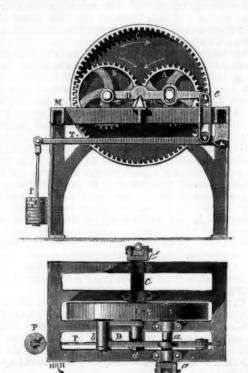
#### New Jersey Glass Blowers.

According to a table compiled from replies to a letter of inquiry sent by the New Jersey Labor Bureau to the glass blowers at home and abroad. the average yearly earnings of glassblowers in New Jersey is from \$1,064 to \$1,080 per annum according to the kind of work done. One glass-

he received \$1,350 in wages. An English workman on the A, upon B, is null with respect to the edge of the knife-blade same kind of goods reports his income for the year at £120, upon which the beam oscillates, and that, consequently, or about \$583. His hours of employment ranged from eight such force has no tendency to move the beam in one direccan workman from eight and a half to nine hours per day. by the resistance that the wheel, C, offers to the motion manned by from three to six men.

#### RAFFARD'S TRANSMISSION DYNAMOMETER.

The annexed cut represents a new transmission dynamometer, that is to say, an apparatus for measuring the power expended by machine tools. The motor acts directly upon the axle of the wheel, A, in the direction shown by the arrow, and this wheel carries along the intermediate one, B,



RAFFARD'S TRANSMISSION DYNAMOMETER.

which transmits motion to the inner-toothed wheel, C. The latter is connected with the tool to be experimented upon by the axle, c, and the Cardan joint, c'. The axles, a' and c', revolve in bearings fixed to the frame, M, but the axle of the wheel. B, revolves in a bush which is carried by a beam whose fixed axis passes exactly through the contact of the primitive circumferences of the wheels, A and B. The result of sions for the party, he having heard of the loss of the ship

of the wheel, B; and it is such resistance that, by a system of levers in a ratio of 1 to 10, is measured by means of the weight, P.

In order to simplify calculations the primitive circumference of the wheel, C, is made equal to 3 meters. The formula of the work then becomes very simple:  $T = \frac{P \times 10 \times 3 \times n}{e_0}$ 

 $\frac{\mathbf{P}\,n}{2}$ , in which T is the work per second, P the weight situated at the extremity of the lever system, and n the number of revolutions per minute.

It should be remarked that this dynamometer will permit of obtaining results that are not very far short of the truth; since, save the friction of the wheel, C, all the friction of the apparatus is external to the measurement. Now, the force which acts on the wheel, C, being transmitted in a direction opposite the gravity, the friction due to the weight of this wheel need not be taken into account. There only remains the friction of the teeth; but it is well known that wheels with inner teeth, especially when they are governed by a relatively large pinion, occasion very little friction.

If the causes of error of this new dynamometer be compared with those that exist in the White apparatus employed in the United States, it will be found that they are about four to five less.

By substituting a spring for the weight, P, any kind of a totalizer may be applied to the new apparatus.

#### The Return of the Bodgers Crew.

The Revenue steamer Corwin, which was sent to the relief of the officers and crew of the Rodgers (burned last winter in St. Lawrence Bay, Siberia), found on her arrival at the bay that the party had already been picked up by the steam whaler North Star. There were five officers and twenty-six men, all in fairly good health. They were transferred to the Corwin, which returned to San Francisco, arriving June 23. The commander of the Rodgers, Lieutenant R. M. Berry, with Ensign Hunt, were not with the party, having left St. Lawrence Bay, December 23, on a sledging search along the Siberian coast for the survivors of the Jeannette. At last report, April 4, Lieutenant Berry had arrived at Kolyma River, about half way between St. Lawrence and the Lena River.

On the 4th of February Master C. F. Putnam, commanding the supply depot at Cape Serdze Kamen, arrived at the native village where the Rodgers people had found refuge, with four sledges loaded with permission and other provi-

ELEVATION

a

through natives. started on his return trip to the depot in bad weath er, and was overtaken by a terrible gale of wind, with drifting snow, when two days out, and was obliged to turn back, and in his endeavor to reach the village on the southern side of St. Lawrence Bay, about twelve miles from North Head, he became separated from his native escort, and, not being able to see ten feet ahead of him, was carried out to sea on an ice floe. Later in the day he was seen about seven miles off shore, abreast of the village. A vigorous attempt was made to rescue him by four of the Rodgers crew and two natives in a canoe, but owing to the intervening ice they were unable to reach him. He was not seen afterwards. Search was made along the coast; four of his dogs were found, but no vestige of the unfortunate officer.

ye see le te pe fa by re of sin an ce

of profish the True

In a report to the Secretary of the Navy, sent ard by W. H. Gilder Lieutenant Berry describes the burning of the ship, November 30. He was unable to determine the origin of the fire, but thought it most probable that it was caused by the heat from the donkey boiler, charring and firing the deck underneath.

ROM ENGINE SECTIONAL ELEVATION SECTIONAL PLAN THRO A.E BUILER THE BINARY INJECTOR. blower, who lost twenty days curing the year, reports that this is, that the momentum of the force exerted by the wheel, The records of the expedition were saved.

THE coast of Louisiana abounds in oyster banks, and a considerable oyster trade has been developed at New in the slack to ten during the busy season; that of the Amerition more than in another. The beam, then, is only influenced Orleans, giving employment to about 200 luggers, each

## JOHN ROACH, OF NEW YORK.

HIS SHIP-BUILDING AND HIS VIEWS

The Pilgrim, now in process of construction by Mr. John Roach for the Fall River Line, is the largest steamboat ever built. The company required the most commodious steamer, with the highest power and speed attainable, and this will in a few months be completed and delivered by the builder. Our engravings' illustrate the forging of the shaft, one with the end in the furnace, for the "finishing heat," and the other " under the hammer."

This shaft is the largest ever constructed. And it must be borne in mind that the illustration represents only the half shaft. The other half is to be connected with it amidship by the crank, and is, of course, of the same length. Each measures 39 feet 6 inches in length, and is 2814 inches at its largest, and 26 inches at its smallest diameter, and power of the boat, though in respect to the stability and of blooms piled upon the opposite side of the "scarf, speed of the latter, other conditions are to be considered of These are then carried into the furnace, brought to a weld-

which we will make mention hereafter In considering this statement, many will think of large side-wheel steamers, including the Great Eastern, but they must also remember that of her each wheels is driven by a separate engine, which calls for a smaller shaft as it does for a smaller engine, while in this case, one engine drives both wheels, and is intended to do so at the highest speed and attainable nower. Hence the necessity of a large piece of machinery. It is said, without fear of contradiction, that no other shop in this country could turn out such an engine, or forge a shaft of such magnitude. The capacity of a forge for such work depends upon the power of the steam hammer, and this one, though perhaps not the largest, has proved equal to turning out the largest piece of work yet produced. The hammer itself weighs not less than seventeen thousand pounds, and in its fall, driven down by steam power. represents a blow of not less than sixty-six thousand pounds. But

all some twenty to thirty feet deep, and the force of the blow upwards of twenty men. This is, of course, apart from the of this yard, which is much larger than that in New is felt in the ground at a distance of several blocks. The work of preparing blooms, tending the furnaces, running the York.

engraving. The process of forging was not different from that in somewhat smaller work, but, of course, called for the exercise of special skill, in consequence of the peculiar difficulty of the task. To begin at near the beginning, "blooms" are prepared from "scrap iron." This "scrap iron" consists thickness, were intended for a gold watch. The machinery, of an endless variety of wrought iron scraps, such as horse shoes, bolts, rods, nails, boiler iron, etc., etc. These are in the blacksmith shop welded together under a small steam hammer into bars, somewhat of the shape of bars of pig iron. other, being tough and fibrous, and the product is known as in the same works. The working beam from center to the constructor has been known to draw a chalk line

a "bloom." In building the shaft begins with the "porter bar," on the end of which are piled the "blooms" for that heat. This "porter bar" is designed only for the purpose of carrying the first "blooms" into the furnace for a welding heat, and carrying them out again under the hammer. But inasmuch as it becomes incorporated in the shaft in part, it is carefully weighed, as are the "blooms," to ascertain how much material is used in the work. Afterward the shaft grows to a length sufficient to carry the blooms for its increasing length.

The process of hammering naturally increases the length of the mass of iron while it is being reduced to its proper thickness, and this increased length is hammered into two flat surfaces above, and below, known as a "scarf." On this "scarf," for the next heating, are piled from fifteen to twenty blooms, which are carried into the furnace, brought weigh each 81,200 pounds. This enormous shaft to a welding heat, and then put under the hammer, and welded implies the size of the engine, and also the size and into one mass. The shaft is turned over and a new supply

> ing heat, put under the hammer, and welded. After another heating this whole mass is rounded

center is 20 feet long, by 14 feet 6 inches and weighs 38 tons. The paddle wheels are 41 feet in diameter.

These figures alone will convey a just appreciation of the magnitude of the work. The entire engine in all its material, casting, forging, turning, and putting together, was done in this shop. Needless to say the building is not large enough for the setting up the entire engine, and consequently the separate parts can alone be fitted, and after proper adjustment and numbering, removed. The niceness of the work done may be further illustrated by recalling the circumstance that we have witnessed the putting together a shaft and crank piece, an operation requiring so great promptitude and accuracy, that the slightest or smallest error will, in a few minutes, destroy thousands of dollars' worth of material. The crank is bored something like an eighth of an inch less in diameter than the diameter of the shaft. To admit of inserting the shaft the crank has to be heated sufficiently to expand the metal, until the bore is of the same size with the shaft. Then the shaft, which has been kept at a uniform temperature, is inserted. If this is done too slowly, or the shaft does not go home to its proper place, or, from irregular turning, is not true in its bearing to the crank, the whole work is destroyed, and the iron has to be again broken up, for the hot crank piece has already closed

to separate them, and the two pieces are now one piece of iron. Considering that these pieces are of many tons in weight, the difficulty of the job and the requisite skill of the men become appar-

Mr. Roach employs in this yard, where he builds most of his machinery, foot of East Ninth street, New York, from eight hundred to nine hundred men. The industries fostered, indirectly, by his enterprise are perhaps tenfold greater in num-

ber of men em-

ployed. He builds his great iron ships at Chester, Pennsylvania, and there, alongside the unfinished ironclad Puritan, lies the Pilgrim on the ways. Here, as in the machine shop in New York, the entire work of building the ship is done, from its inception in the mind of the constructor to its launching and fitting Here is the furnace for smelting the iron: there the rolling mill for rolling plates and armor plat-

into the desired size and shape. And so the process goes on of piling on the blooms, heating, forging, shaping, building up the scarf, and piling on more blooms. And the shaft goes on upon the cold shaft with a grip making it impossible ever

Shipyard at Chester, Pa THE PEKING. THE PILGRIM. Walkingbeam of the Pilgri JOHN ROACH, SHIP-BUILDING WORKS OF JOHN ROACH & SONS.

of working the steam hammer is illustrated in the crane engines, handling material, the extent and cost of which are perhaps only known to the members of the firm and the book-keeper of the works. After each half shaft is completed in the forge, it is taken into the shop and then turned. This turning is done as perfectly and as neatly as if the iron, 39 feet 6 inches long, and not far from one yard in appliances, and skill for such work are too well known to require description.

What is implied by the size of the shaft is carried out in all parts of the engine. The cylinder is 9 feet 2 inches in interior diameter, with 14 feet stroke, and was cast is calculated, and so accurately is this ascertained that

in this case, a mass of iron at a forging heat, three feet in increasing in length. To do this work on each half shaft ing; and there the forge and shops and furnace for thickness, was pounded into shape. The anvil and block rest required about fourteen days' constant work. And to making the frame and iron timbers, so to speak, of an on a massive foundation, and this on a foundation of piles, in handle the shaft in heating and shaping required a gang of iron ship. On another page is a sketch of the water front

> The general subject of ship-building is familiar to most what is done in the yard at Chester. The constructor designs his miniature ship in wood, and therein exercises his peculiar talent and creative faculty, somewhat as the sculptor creates in his art. From this a sectional drawing of the same size is made, and from that again a larger scale drawing, and from that a table is constructed showing the measurements of all parts of the bull in feet and to the fraction of an inch.

exact water line when launched. The water line of the her stability. From the table of proportions the shape of the mould loft" floor with great accuracy, in the actual size of the ship to be built. And from this wooden patterns are made to correspond with every part of the frame. These patterns are now in turn placed upon an iron floor, covered all over with square holes intended to receive iron pins, and its curvature accurately marked in and out among the holes, which are then supplied with pins and bolts. The angle iron intended for that particular rib or part of the frame is brought from the furnace at a red heat, and after being drawn into this curved line, is bolted down until it cools into permanent shape. Two are made alike, corresponding for the opposite sides of the ship; so of every part of the frame from stem to stern. The iron plates are rolled in the mill, with equal caré, into the required curvature for each part of the ship, sharp or gradual as to the position required. Each plate has its number and place to which it is brought ready shapen to be laid in place, where and when alone it can be placed, and then riveted to the frame.

The drawing room of this yard presents to the visitor perhaps a more perfect idea of the extent of the works than any other part. It has the appearance almost of an art gallery of marine subjects. Every object the eye rests upon is a reminder of ships. The walls are covered with pictures and models of every form of ocean steamer, steamboat, and yacht built or now building, these models beautifully executed, while the cases are filled with working drawings of every part of the ship, finished in the most elaborate manner. The party for whom the ship is to be built indicates generally what is to be her carrying capacity, and possibly expresses some fancy as to her lines, but beyond this the constructor designs the ship, whether as to practical considerations or matters of

On another page we give a sketch of the City of Peking, the largest ship yet built by Mr. Roach, turned out of this yard, and of a design in construction which has been largely followed, and has received very general commendation. There are in process of building here six or more iron ships, designed for foreign trade, the work as well done as can be produced in any shipyard in the world. The United States ironclad, Puritan, lies on the stocks in an unfinished con-It seems incomprehensible that the Government should leave so magnificent a ship in an unfinished condition Near by, on the stocks, and almost for so many years. complete, is the Pilgrim. She is built with a double hull, that is, two iron hulls, one somewhat smaller and inside the other, braced together. This gives increased strength on the principle of the tubular bridge, and safety in case of injury to the outer hull. Her length over all is 390 feet, 87 feet beam outside the guards amidship, and 12 feet draught, with a proposed speed of twenty miles an hour. The American ensign, presumably in proportion, is to be 30 x 20 She appears on the stocks like an iron mountain, and that, too, without saloons or deck houses. As the shaft implies the engine, so the work turned out implies the magnitude of the works, the capital, skill, and enterprise of its organizer, as well as the labor, skill, and materials utilized. The average number of laborers in this yard is 1,800 to 3,000.

During the past ten years the firm of John Roach & Sons has built and delivered over one hundred iron steamers. That is to say, ten per year on an average, that is, one in a little over a month each-building the ship and the machinery; these representing contracts with the South American States, Spain, and our own people.

Ship building in Chester was practically unknown until Mr. Roach established his yard there, some ten years since. And now, as we have said, he finds employment for 1,800 to 3,000 men, with all that is incidental to such employment for the benefit of a place.

The story of the career of this man, who is the father of American iron ship-building, has that simplicity which attaches to the lives of most eminent men, an oft told tale, but in his case one of almost unparalleled success. He commenced business life as a boy in the foundry of the Allaire Iron Works, in New York, as a moulder, at a time when the best workmen received a precarious compensation of one dollar per day, and it may be easily conjectured what a poor boy must have received. He there learned his trade, passing through the daily experience of young men in that

Subsequently, when he had acquired sufficient knowledge and saved up sufficient capital, say, fifty dollars, he established a foundry of his own, "ridiculously small, believed it to be a foundry, until it became to be the celebrated "Etna Iron Works," Commencing with small castings, the contracts grew to large castings, then a machine shop, and boiler shop. During his early days it is not recorded that he was one of the strikers, but after he started his little foundry he continued to be one of the hard workers. It is pleasant to know that since then he has bought out some of the tools, machinery, and appliances of the Allaire works, in which he was employed as a boy. About the year 1868 he came into occupation of what is known as "Morgan Iron Works," and about 1872 purchased most of his property at Chester. It has often been predicted by companies, in his line of business, that he must fail, because one man could not succeed where a corporation could not prosper and often has falled. But he has prospered, and of Canada number 2,188,854, and the females, 2,135,956; the Suez Canal.

on the hull of his ship before launching which showed her the beginner with fifty dollars now has a property representing millions. The secret lies within the man. Extraordinary ship in every possible position is known, and consequently physical and mental energy, at work night and day from year to year, frugal in habits and democratic in feeling, cross sections or frame at any given point is laid out on the practical, strictly reliable in all his engagements, he is a representative man of a thrifty and enterprising age. And with it all he is kindly and charitable. No one complains of his being rough and coarse, and many can testify to his considerateness. One who has known him for years remarked, and the figures prove it, "If Mr. Roach should die to-day it would be a calamity to New York and to Chester." Many things have been said about him in reference to "monopoly" and "protection," but it would seem that a man who bas been able to build up as he has builded, and to represent an industry such as this is, is qualified to judge of the needs of the country in ship-building, and to give "protection" to the hundreds for whom he finds employment. The portrait of Mr. Roach that accompanies our sketches gives an idea of his personal appearance.

Mr. Roach is known to be a man of decided opinions in respect to the promotion of American industries, and our sketch would be quite incomplete did we not give our readers some notion of his ideas relating thereto; these, naturally, form the second branch of our subject, and are so extensive and interesting that we present them in a special article printed in this week's SCIENTIFIC AMERICAN SUPPLEMENT.

#### A SIMPLE FORM OF STORAGE OR SECONDARY BATTERY.

It consists of a series of shallow thin lead trays, L, about one-fortieth of an inch thick, pressed and hammered into shape in a wooden mould. These travs are arranged one over another in a wooden frame, S. The trays are kept at an equal distance from each other by pieces of wood, which slide up and down in the stand, the ends of the slides being shown at D. The dotted lines in the bottom of the tray represent layers of red lead, or oxide or reduced lead. On this is poured an acid solution of sulphate of copper, just deep enough to immerse the bottom of the tray above. The trays should be varnished all around the edges with Bruns-

wick black, or some other acidresisting varnish. Wires for poles are soldered to the bottom of the bottom tray, and to the top of the top tray. The bat-8 tery may, of course, consist of a greater num-

ber of trays, and a series of batteries may be connected together.

The advantages of this form of battery are, the oxide of lead can always be kept at the most advantageous thickness. The plates or trays can also be arranged at the most advantageous distance from each other. No diaphragm of any kind is required, and therefore, however long in action, no reduced lead can weaken its action. The battery must always be kept level. Of course, it could not be used in tramcars, etc.

In making batteries on a large scale it would be well, perhaps, to cas the trays in an iron mould, and then it would be well to have one corner of each cell cut off; and let this be done on alternate sides, to facilitate the inspection and supply of liquid. It would be well then to mix antimony with the lead to harden it. Possibly the trays may be made of carbon.-W. Symons, F.C.S., in English Mechanic.

#### The Census of Canada.

The first volume of the Canadian Census Statistics of 1881 have just been submitted to the Dominion Parliament by the Hon. J. H. Pope, the Minister of Agriculture, and contains various interesting schedules, among which are those relating to the religions and nationalities of the population. With regard to the former the particulars are as follows: Roman Catholics, 1,791,983; Presbyterians, 676,155; Adventists, 7,211; Baptists, 225,236; Free Will Baptists, 50,055; Mennonites, 21,234; Brethren, 8,831; Church of England, 574,818; Congregationalists, 26,900; Disciples, 20,193; Episcopal (Reformed), 2,596; Jews, 2,393; Lutherans, 46,350; Methodists, of all classes, 742,981; Pagans, 4,478; Protestants, 6,519; Quakers, 6,533; Unitarians, 2,126; Universalist, 4,517; no religion, 2,634; other denominations, 14,269; not 86 769 Total, 4,324,810. The population of Canada one has said. But it grew, though at first no one would have includes the following nationalities: Africans, 21,394; Chinese, 4,383; Dutch, 30,412; English, 881,301; French, 1,298,929; German, 255,319; Icelanders, 1,009; Indians, 108,547; Irish, 957,403, Italians, 1,849; Jews, 667; Russians, 1,227; Scandinavians, 4,214; Scotch, 699,863; Spanish and Portuguese, 1,172; Swiss, 4,588; Welsh, 9,947; all others, 43,587. According to nativity, the population of the Dominion stands thus: Natives of England, 169,504; Ireland, 185,526; Scotland, 115,062; Ontario, 1,467,988; Quebec, 1,227,809; Prince Edward Island, 101,047; Nova Scotia, 420,098 New Brunswick, 288,265; British Columbia, 32,775; Manitoba, 19,590; Territories, 58,430; other British possessions, 10,368; France, 4,389; Germany, 25,328; Italy, 777; Russia, 6,376; Spain, 215; Sweden and Norway, 2,076; United States, 77.753; other countries, 14,169. The male population tion at coaling ports and time occupied in passing through

married, 1,380,084; widowed, 160,330; unmarried, 2,784,396 Canada was divided for census purposes into 192 districts. and 2,139 sub-districts.

#### Train Brakes for Freight Cars,

The committee on train brakes for freight cars, appointed by the Master Car Builders' Association, reported at the late meeting that very satisfactory progress has been made in the last three years.

The Reed train brake has been considerably simplified in construction during the past year, and is doing good work on the Harlem Division, where it has been in operation for nearly two years.

The American Brake Company report having their train brake in successful operation on 500 cars on the St. Louis and San Francisco Railway, and that for cheapness, efficiency, and durability it is all they claim for it. Reports from the above railroad company give some 500 cars equipped with this brake running over a period of some fifteen months. and in that time several bad wrecks have been avoided by its The weight of the brake applied to one truck is 140 pounds per car, and the first cost \$11.75, while the annual cost of repair is very small.

The Tallman train brake, which has been working successfully on the Harlem Division for nearly two years, is also running on ten cars of the New York Live Stock Express Company between Chicago and New York. At two trials of this brake in February, on the Central Railroad of New Jersey, excellent stops were made, some of them as fol-

Speed 20 miles per hour, down grade, stopped in 360 feet in 18 seconds; speed 25 miles per hour, down grade, stopped in 450 feet in 22 seconds; speed 35 miles per hour, down grade, 23 feet to the mile, stopped in 1,080 feet. A trial of this brake on the Chicago, Rock Island, and Pacific Railroad proved quite satisfactory. Exact data not given.

The Pennsylvania Railroad has some 75 stock cars equipped with the Westinghouse air brake, but are not yet satisfied in regard to its practicability for freight service.

There have been two new brakes brought out since the last annual meeting of the association, which the committee think worthy of mention. The Fuller and Salvadge brake is in successful operation on a construction train on the Grand Trunk, Georgian Bay, and Lake Eric Railway. This brake is independent on each car, being operated by compression of draw-bar. The cost is about \$20 per car.

Also the Stowe brake, which is of peculiar construction, requiring neither air, steam, compression, nor electricity to operate it, for which the following is claimed: A short chain between the cars sets the brake automatically on all cars equipped with it, which are connected together. Where a train breaks in two, and should the brake be out of order on one or more cars, it does not affect the efficiency of the others, each car taking care of its own slack chain while transmitting the power unimpaired to its neighbor, and when the brake is applied, and the train brought to a stop, the power is automatically stored up on each car ready for the next stop.

#### A Novel Balloon.

A NEW steerable balloon, the invention of Herr Baumgarten and Dr. Wälfert, was recently tried at Charlottenburg. It is of huge size, having a capacity of about 473 cubic yards, and is ellipsoid in form, the longer diameter being about 58 feet. It differs in principle from all other aerostats in that, although inflated with hydrogen, it has no ascensional force; its total weight is about 2 1-5 lb. above that of the air it displaces. The means of displacement in the horizontal or the vertical direction are a helical system of vanes actuated by machinery in the car. Hence, in making land, the balloon does not require to be partly emptied, and on reaching the ground it has nearly the same quantity of gas as when it rose

Another novelty consists in the mode of connection of the car. This is rigid. Thus the dangerous bounds or jerks to which the ordinary balloon-car is liable in landing are to some extent avoided. The car being usually suspended by ropes, the system is suddenly relieved of its weight when it touches the ground, so that the balloon shoots up again, giving a series of violent shocks. With a rigid connection the total weight cannot be thus temporarily diminished. The mechanism has a double action, one helix of vanes, or screw propeller, driven in one direction or the opposite, produces ascent or descent, while a couple of screws give horizontal propulsion; in a pretty calm atmosphere the horizontal direction may be modified by working one of the The first experiments, it appears, were q successful. The weather was exceptionally calm. In a second trial a slight accident ruptured the envelope of the balloon, and the car mechanism was also injured. The experiments are soon to be resumed. The motor, it may be mentioned, has a force of 4 horse power and weighs 80 lb. The cost of charging each time the balloon is filled anew is about \$100.

#### Fast Speed from China to London.

The new steamship Stirling Castle, from Hankow, China, lately reached London, after a run of 29 days 22 hours, the fastest on record. The distance from Hankow to London is 11,250 miles, so that the Stirling Castle made an average of more than 375 miles a day, making no allowance for deten-

#### Origin and Evolution of French Heels.

It has generally been assumed the high heels seen on the boots worn by Parisian ladies are the invention of some enemy of the human race who delights in inflicting torture upon the fair sex in the name of fashion. It would seem, however, from recent researches that what is now worn merely as an object of beauty was originally adopted for practical purpose and were then articles of use instead of ladies had invented, or properly adopted, the heel, says: "In Paris, where the reets have no side pavements, the ladies are obliged to walk almost constantly on tiptoe." Although the author used this statement to illustrate a different subject, it goes to prove that the habit of walking on tiptoe was forced upon the ladies by wet streets (Paris streets are still kept wet in winter and summer alike) and thin soled shoes. It is easy to see that this gave them a peculiar gait that was at once light and airy, as well as graceful. It requires some exertion to maintain this tiptoe walk for long distances, although this exertion is rewarded, as this same writer tells us, by an enlargement of the calf of top, the motion is checked by a friction brake automatically the leg to such an extent that it has given them a conformation of the leg and foot to match which the Parisian belles proudly challenge the world. "Nevertheless some lazy belle (?) probably thought to accomplish the feat of walking hours, so that it is not by any means dependent on a regular on tiptoe with less exertion by a support placed under the heel of the foot, and this gave rise to the French heel. That of winding, it does not require so long a train of wheels as it must be placed farther under the foot than a flat heel will an ordinary clock. The works of the clock are only conbe evident on a momentary consideration. A plumb line let nected with the winding arrangement by means of the loop fall from the heel of the foot (the os calcis) when standing of chain, so that no injurious matters can reach the former on tiptoe will fall nearer the toe in proportion as the heel from the chimney. is raised, until, in the extreme case of dancers who actually stand on their toes, the two coincide. The mathematician expresses this by saying that the base of a right angled triangle is less than its hypothenuse. The length of the foot, which is the hypothenuse, remaining constant, the distance from the toe to the heel of the boot, where it touches the ground, must, by the inflexible laws of mechanics and mathematics, decrease as the height of the heel increases. It is true that this makes the foot look shorter and thus favors the vanity of the wearer, but this is an incidental and unavoidable consequence, not a cause.

The French heel has been blamed for much that it does not deserve because its object is not understood and hence it istence of large percentages of fatty and albuminoid subis improperly used. The wearer of a Fench heel should bear in mind the fact that such heels are only intended as a slight assistance in walking on tiptoe and to make the carriage more steady and uniform than walking on tiptoe ordinarily is, instead of supposing that they are to bear the weight of the body as flat beels are.

The square "heel and toe" walk of the pedestrian should never be attempted on French heels. The force with which the wearers strike their heels is shown by the fact that they are generally iron clad or shod with brass, and that on old boots they are invariably worn off or "run over." This should never be. A lady that would walk gracefully and properly on French heels should be able to walk as well on glass heels as on iron or wooden ones. Worn in this way real French minous constituents of maize is just about covered by the heels (not the base imitations sold as such in this country) would develop the calf and improve the shape of the leg instead of injuring it as high heels now have the reputation of doing, and the serious charge that surgeons make of their throwing the whole weight of the body on the arch of the foot would vanish at once.

Ladies (and gentlemen too) if they wish to walk gracefully on French heels may practice indoors by taking a pair of slippers or lace boots without heels, and fastening to each, at the point where the heel should be, a small rubber ball with a whistle in it that makes a noise when it is squeezed. The size of the ball will correspond to the height of heel to be worn. When the wearer gets so she, or he, can walk without pressing on the balls hard enough to make them squeal, they will be able to walk lightly and gracefully on French heels without any danger to the arch of the foot, and without any need of brass heel plates.

to use with French heels as square toed ones, for in all tiptoe walking the toes must have plenty of room. Short steps are also preferable to long strides.

It is not the part of science to discuss the relative beauty of high and tow heels, but merely to state the underlying 7 feet to 10 feet occurred pretty often; one line had been principles of mathematics and anatomy, and to show bow they may be made conducive to health instead of as now the reverse. Hitherto scientific observers have held themselves aloof from all matters of fashion, treating her with contempt. of these carried by the wind directly from the spider's spin-Hygienic reformers content themselves with abusing nerets; had watched the entanglement; had seen the spider fashion, which goes on totally indifferent to all they say, then draw the threads taut, and finally cross upon them. No one has ever attempted to study the science of fashion. These air-laid bridge lines were often used for the frames of and yet Herbert Spencer says that wherever there are facts the orb, though undoubtedly the foundations for these were this enterprise his object is to afford his countrymen an opwhich can be collated and compared, we have the basis for also very frequently made as described by the Rev. O. Pickforming a science.

If there is a science of history there must be a science of we have every reason to believe that the principles of evolution and development will be found to hold good there as elsewhere. The above sketch of the origin of French heels will serve to show that, when properly interpreted, some of a special instinct of the fact that such behavior would secure the most absurd fashions teach a useful lesson, and if properly directed they may lead to benefit instead of injury. It dently tentative, and were chiefly at the mercy of the breeze, is safe to assume that 25 per cent of our people are bound by although some observations seemed to indicate a limited the chains of fashion. Is not a subject to intimately associated with the welfare of humanity worthy the study of scientific men?

#### A Perpetual Motion Clock.

Mr. Dardenne's self-winding perpetual clock may now be considered to have had a fair trial. A specimen clock was fixed at the Gare du Nord Terminus, Brussels, last September, all due precautions being taken to avoid tampering with it by affixing the government seal. After six months' trial it was found in perfect time with the Observatory clock, and had not varied in the slightest degree during that time. beauty. A medical writer of the olden times, before French The clock is wound by a small anemometer or windmill, which is placed in a ventilation pipe, chimney, or any other place where a tolerably constant current of air can be relied This windmill is, by a reversed train of multiplying wheels, continually drawing over a wheel an endless chain. in one loop of which the clock weight is supported. As the loop hangs between the clock and the winding machine the weight is continually drawing through the clock the slack chain drawn up by the wind motor, and thus a constant motion is maintained. A ratchet wheel prevents the motor from turning the wrong way, and, by a simple arrangement, whenever the weight is wound right up to the applied to the anemometer by the raised weight lifting a lever. When the weight is thus raised to the top, the clock has a sufficient store of energy to go for twenty-four current of air. As this clock receives such a liberal supply

#### Rice vs. Maize in Brewing.

According to published analyses, perfectly dry maize contains 671/2 per cent of starch and 4 per cent of intermediate carbohydrates, or a total of 711/2 per cent of sugar producing constituents; but dry rice contains 89 per cent of starch and 1 per cent of intermediate bodies, making a total of 90 per cent. For the purpose of our present argument we may ignore the other constituents of the two materials, for they have either to be removed prior to mashing or they are insoluble, or have to be rendered insoluble during the mashing process; incidentally we may mention that the exstances in maize constitute an objection to this material for brewing purposes, for these constituents having to be removed there is a danger of some portion remaining, and thus deteriorating the wort. Now, taking the present market price of maize at 6s. 6d. per cental, and rice at 7s. 6d. per cwt., excluding the moisture, maize now costs 7s. 4d. per 100 pounds, and rice Ss. 5d. per cwt., or 7s. 6d. per 100 pounds; we then find by simple calculation that every pound of available saccharine extract from maize costs 1.28 of a penny, or about 11/4d., while a pound of available extract from rice costs one penny, that is, about 20 per cent less. The cost of working the two materials is as nearly as possible the same, for the expense separating the fatty and albuvalue of these constituents for other purposes. Our calculations are, of course, based upon the present relative prices of the two materials, and the tendency of the market is toward a still further increase in the price of maize. As to above refrigerating machinery see Scientific American the quality of the extract, we consider there is nothing to choose between rice and maize, provided the latter is submitted to the necessary preliminary treatment for the separation of the objectionable constituents. - Brewer's Guardian.

#### Spiders' Threads.

The Rev. H. C. McCook has been studying the mode of constructing webs prevailing among the orb-weaving spiders. and he seems to have confirmed his previous opinions that the silk line framework or foundation of their webs is laid in the first instance by the help of a current of air carrying the thread. In a great number of cases Mr. McCook observed the spiders passing from point to point by means of It is evident that pointed toed boots are not so well adapted lines emitted from their spinnerets and entangled upon ad These mimic "wire bridges" jacent foliage. various lengths, owing to the direction of the wind and the relative positions of the spider and the fixed objects around it. Lines of 2 feet to 4 feet were frequent; lines of from measured for a length of 26 feet, and in several instances they had been observed stretching across country roads of from 30 feet to 40 feet width. He had also observed some ard (Cambridge), by the spider fixing its line to one spot, science already attained by Western nations in the improve then traversing the distance to some other spot, and then ment of their breeds of cattle. The result of this movement fashion, absurd as this may sound. Facts are abundant, and hauling in the slack. The observations of Mr. McCook show nothing like a deliberate purpose in connecting the point of occupancy with any special opposite point. The spiders seem to act in the matter very much at haphazard, but with available attachments. Many of the bridge lines were evicontrol of the thread by manipulation. As a generalization from many observations Mr. McCook concludes that webs have been telegraphed for to repair the damage. According built in large open spaces are perhaps always laid out by to the latest accounts the bog was still moving.

bridge lines, while in more contracted spaces the frame lines are generally carried around, and often a foundation is the result of both methods.

#### A New Jersey Mastodon.

The discovery of a mastodon skeleton near Freehold, N. J., adds to the evidence that some of those huge creatures must have survived until a period geologically quite recent. The bones were found by a farmer while digging a trench for draining a swampy meadow, and examined by Dr. Samuel Lockwood. The tusks were nearly eight feet long, but too much decayed to be preserved. The bones of the head, which were lying within two feet of the surface, were so soft as to be easily cut with a spade. They were nearly the color of the black vegetable mould of the meadow, and therefore almost indistinguishable But a careful inspection showed that the front part of the head was greatly similar to that of the elephant of the present day, except that the forehead was abnormally high. By a close investigation of the skull, numerous air cells, some of them an inch in diameter, were found. The bone of the skull was of an immense thickness, but completely honeycombed with these air cells. These cells had become filled with the fibrous roots of plants which extended through the entire skull. After digging through the skull and coming to the lower part of the head, three or four more teeth, similar in shape, size, and weight to that already described, were found. The teeth, unlike the tusks and bones, were in a remarkably good state of preservation. The exploration was continued until the entire body was laid bare. Beneath the bones was found a bed of sand, upon which the animal had evidently lain down to die. The bones of the body, though greatly decomposed, were plainly distinguishable, and the position of the animal was ascertained. It was lying with its head to the north-east, and its legs stretched out at length at right angles to its body, and its head inclined toward its chest.

The region about Freehold is believed by geologists to have been recently raised above the surface of the ocean.

#### Fresh Meat from New Zealand.

The sailing vessel Dunedin, belonging to the Albion Shipping Company, lately arrived in the East India Docks, London, with the first consignment of frozen meat which has been sent to England from New Zealand. This shipment differs from all other importations of frozen meat, from the fact of having been made in a sailing vessel, which has been 98 days on the passage, during which time the holds of the ship containing the meat have been kept at about 30° below freezing point. The vessel has on board 5,000 sheep, and the apparatus for freezing was fitted up by the Bell-Coleman Mechanical Refrigerating Company.

The meat was in fine condition, and the shipment has been managed by the New Zealand and Australian Land Com-

pany (limited).

The success of this refrigerating sailing vessel ought to lead to a great extension of the trade in tropical fruits between New York and the West Indies. By the use of a refrigerating machine the immense losses now experienced by our fruit ships may be wholly overcome, and the finest fruits may be delivered here in prime condition. Vegetables may also be brought from the south without loss. For engravings of the SUPPLEMENT, No. 314.

#### Chinese Stock Farming.

An interesting account of the establishment of a stock farm by the viceroy of the province of Chihle, in China, has been given by the American Consul-General at Shanghai. In one of his previous reports he had pointed out that the Mongolian herds could be greatly increased in value by the establishment of a farm at some convenient locality, at which fine stock, horses, cattle, and sheep could be bred. This report came under the cognizance of his Excellency Li, with the result that an interview between the Consul-General, a breeder from New York, and Li was brought about. The New York breeder urged the advantages of a good stock farm very strongly, and his Excellency took up the matter warmly. Through his active interest and influence, Mr. Tang King Sing, an active and progressive mandarin, was convinced of the superiority of Western ideas, and at once declared his willingness to give them a trial. His farm consists of about 5,000 acres, near the Kaiping coal mines, now being opened by foreign engineers under his superintendence, situated about 80 miles to the north of Tientsin. He has obtained some United States cattle, which will be used with the native stock for the purpose of testing the practicability of the suggestions which have been made. Mr. Tang King Sing announces that in the promotion of portunity to become possessed of at least a portion of the will be watched with no little interest.

#### A Moving Bog.

An Eunis telegram reports that some hundreds of acres of bog on the estate of Mr. Ralph Wistropp, in East Clare, Ireland, on the afternoon of May 26, commenced moving to the southeastward, carrying before it several patches of reclaimed land under cultivation for potatoes. Part of the main road to Limerick was also destroyed. Emergency men

#### AUTOMATIC BOILER FEEDER.

The apparatus we here illustrate takes its name from its inventor, M. Edouard Fromentin, of Paris. It may be designated a water bottle feeder, and is made automatic by coupling two "bottles," as they are technically named, on to one and the same axis, and on which they turn. The bottles are alternately placed in communication with the boiler, through the pipes connected up to the former at both the top and bottom of the latter, and thus a slight additional pressure only is required to allow the water to pass freely into the boiler; this is obtained by placing the apparatus slightly above the water level, and thus utilizing the force due to gravity for that purpose.

Referring to the annexed illustrations it will be seen that the Fromentin self-acting feeder consists mainly of the two pear-shaped bottles, circular in cross section, and each capable of holding about 12 gallons of water, these two bottles being connected to the central disk by means of two sets of pipes. The pipes marked 2, 21, connected to the top of the bottles, are those through which steam finds its way alternately into the two bottles each time the apparatus moves or makes a stroke, this taking place whenever the water level in the boiler is lower than it should be, of than the bottom end of the plunge, or steam supply pipe inside the boiler. This steam supply pipe finds an inlet to the apparatus at the top flange 11, Fig. 2; the outlet for the non-condensed steam is at 14, this steam by means of a pipe being led back into the water supply tank and thus assisting in heating the cold supply water before it goes into the bottles. The water supply inlet to the apparatus is at 13, and the outlet or delivery to boiler at 12, the water passing into the boiler through an ordinary check or back pressure valve mounted close up to the boiler in the usual manner; the arrows shown at each of these passages in Fig. 2 indicate the direction taken by both steam and water.

The two disks on which the apparatus turns are represented in Figs. 3 and 4, that shown by Fig. 3 being stationary and bolted down to the foundation plate, while that represented by Fig. 4 is movable, the latter being that disk to which the two bottles are connected by means of the pipes before mentioned. In the fixed disk Fig. 3, and which receives at the back all the flanges and connections, including both the water and steam supply as well as the delivery to the boiler, there are, as is seen, two distinct sets of ports, the top set being for steam and those at the bottom for water; the movement given to the apparatus is just sufficient to open and close these

The two cylinders, 18, 18, Fig. 1, contain water, and the descent of the pistons in them is met with just suffi-

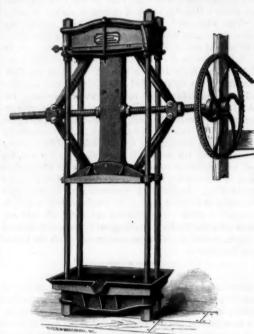
cataract cylinders. The apparatus moves or makes one strcke on the average about every three or four minutes, but its action being purely automatic and its function to maintain a constant level, the number of strokes in a given time must necessarily depend upon the rate of evaporation.

The general action of the apparatus may be summed up thus: for instance, in the above illustration we will suppose the feeder has just moved or made a stroke in consequence of the now lower bottle 1, Fig. 1, having while uppermost been filled (and thus become the heavier of the two) with water from a small supply tank or from the town water service pipes, while at the same time the opposite bottle 11, Fig. 1, while lowest, has been emptying a portion of its contents into the boiler; this state of things has, however, been now reversed, and, as seen in Fig. 1, the bottle 1 is open to the boiler, and the water level in the latter being slightly lowered by evaporation, steam passes at once into the now full bottle up the pipe 2, and presses on the surface of the water with a force due to the boiler pressure, the water gradually passing out of the bottle by way of the pipe attached to the bottom of the same into the boiler through the delivery check valve, the flow of the water from the apparatus boilerwards

ratus above the level of the water line in the boiler-an elevation which need not in any case exceed three feet.

It may also be remarked that when the water level in the while the water is at the maximum level that certain returns or endogenous type of growth. of water from the boiler take place back into that bottle then in communication with the boiler through either one or other of the two steam pipes, 2, 31, attached to the bottles, emery moistened with sulphuric acid diluted with six volumes

tle having condensed and left the latter partially empty, but the vacuous space being soon filled up again by these rapid returns of water from the boiler. This reversal of current through the pipes and the intermixture inside the bottle of the water of a higher temperature direct from the boiler with that already remaining in the bottle is found by experience to be productive of the most beneficial results, as it not only keeps all the ports, pipes, bottles, etc., clean and free from all scale or deposit of any kind, but also lends material aid by way of preventing incrustation in the boiler,

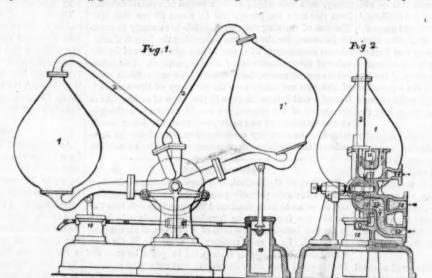


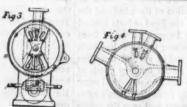
PRESS FOR THE MANUFACTURE OF OILS

the solids contained in the water being precipitated in the bottles under the action of a higher temperature before admission to the boiler, and thus scaling or incrustation pulverized milk glass with charcoal and powdered coke is inside the boilers fitted with this apparatus being, it is claimed, greatly diminished.-Engineering.

#### How Agates are Formed:

A step toward the solution of the enigma as to the formation of agates, the Academy says, has apparently been made by Messrs. J. I. Anson and E. A. Parkhurst. By introducing through a pipette some strong acid into a solution of an alkacient resistance to allow the loaded bottles to come down line silicate, which contains also a certain amount of alkanoiselessly and without knock; the stroke is about line carbonate, a stream of bubbles of carbonic acid is discu-10 in., and is adjusted by means of the pistons in these gaged, and around the ascending stream of gas a tube of





THE FROMENTIN AUTOMATIC BOILER FEEDER

being simply due to gravity or to the elevation of the appa- gelatinous silica is soon formed. The continued addition of the acid causes a growth of silica, which forms a series of concentric tubes suggestive of the stalactitic forms often seen in agates. If a cavity containing a solution of an alkaboiler is at its maximum, or say when the lower end of the line silicate exist in a rock which is permeated by an acid plunge steam pipe is sealed, steam is then of course no solution silica will be deposited in successive zones around longer able to pass up the pipe into the bottles, this state of the internal walls of the cavity, and thus the origin of banded affairs continuing until by evaporation the water level has agates, of the endogenous type of growth, may be explained. again become lowered sufficiently to unseal this pipe. It is Some of the artificial specimens illustrate also the stalactitic

To remove rust from saws, chisels, etc., first scour with the steam which had previously found its way into the bot- of water, rinse, dry, and fluish with oil and emery flour.

#### PRESS FOR THE MANUFACTURE OF OILS.

The press shown in the engraving is designed for use in the manufacture of oils where the material to be pressed is inclosed in canvas and pressed between wrought iron plates. It is very extensively used in the manufacture of oleomarga. rine, being among the first, if not the very first, used in this country for that purpose. They are also largely used for the second or "hard" pressing of paraffine wax, the first, or 'slack" pressing being made in presses of same principle, but having wood frames and of larger capacity. The presses are worked by a chain-belt passing over a chain wheel on the end of the horizontal screw, and from thence to a "power attachment," to which motion is communicated by belting from the line shaft. Upon the bead is fastened a system of levers called an "indicator," and which, by the spring of the casting shows the amount of pressure being transmitted to the material being pressed. The power of the press shown is 250 tons. These presses have a very solid and substantial look, and the reputation of the company warrants the belief that the material and workmanship are of the best. This company build presses for various uses where the hydraulic was once the only press used, and from the peculiar progressive movement of the platen and increase of power as the material under pressure becomes dense, to gether with the fact that it never yields to the pressure, it is in very many cases being substituted for it. At their New York office experiments are made free of charge with such materials as require heavy pressure.

Further information may be obtained by addressing the Boomer & Boschert Press Co., Syracuse, N. Y., or 62 Vesey street, New York city.

#### How to Make the Phosphorus Metals.

For the preparation of phosphorus compounds of metals, for example, phosphor-copper, Dr. H. Swarz gives in the Industrie-blätter the following directions:

A mixture of bone asb, silica, and carbon is placed in a crucible and upon it a layer of granulated copper, which is in turn covered with the above mixture. The lid of the crucible is luted on. To make it melt more easily, some (carbonate of) soda and glass may be added, or a mixture of used for lining and covering it. Take, for example, fourteen parts of silica, eighteen parts of bone ash, and four parts of powdered carbon. This is mixed with four parts of soda and four of powdered glass, stirred up with a little gum water, and used to line the crucible. When this is dry the copper is put in and covered with the same mass and the whole melted at a bright red heat. The copper obtained flows well, and has a reddish-gray color. It contains from 030 to 051 per cent. of phosphorus.

The simplest method for introducing phosphorus into bronze, says the Metal-worker, is to stick a bar of the phos-

phorus into a tube of pinchbeck, one end of which is hammered together and closed tightly. After the phosphorus is put in, the other end is closed too. When the metal, which contains thirty-two parts of copper to five of zinc and one of tin, is melted, the tube charged with phosphorus is pushed down in it to the bottom of the crucible by means of a bent tongs.

The stick of phosphorus must always be kept under water until it is about to go into the pinchbeck tube, when it must be carefully dried, as the presence of any moisture would be sure to cause the metal to spurt or fly about.

n reth be stop in petit cover we med petit stop in petit cover we med petit stop in the st

in all not two of

#### Self-closing Stand Glass.

The glass tubes attached to boilers to show the height of the water break occasionally and permit the hot water and steam to escape. L. Heppner attaches two cocks to cut off the steam, and prevents their closing by a rod of fusible metal placed near the tube, a spring or weight tending to close them both as soon as released. The escape of steam will melt the rod and permit of their closing. The inventor, a Saxon, uses Lipowitz metal, the bar being as long as the glass, and about three millimeters (one-eighth of an inch) wide and thick.

A New Test for Nitrous Acid.-Dr. Jorissen uses a solution of fuchsine in glacial acetic acid, in the proportion 0.1 gramme to the liter, as a test for nitrites. Max Vogel used an alcohol solution. At first it turns purple, then blue, afterward dark green, and finally yellow. Nitrates have no effect on this reagent. Free mineral acids also color it yellow finally, but the red color is restored by adding water, which is not the case when it has been acted upon by nitrites. If this test works well in the hands of persons of small experience, and is sufficiently delicate to detect nitrites in well water, it will be a welcome improvement.

To bleach sheespkin parchment white, expose the pieces to strong sunlight under glass in a moist atmosphere.

## ELECTRICITY AS A MOTOR FOR AERIAL NAVIGATION.

M. TISSANDIER gives an account in La Nature of some experiments which he has carried on in regard to the propulsion of air balloons by electric motors. Since the commencement of these experiments considerable progress has been made in the construction of accumulators, but the Faure and Planté accumulators, constructed by M. de Kabath, are of considerable weight in comparison with the work which they are capable of doing. It takes but little less than two hundred and fifty kilogrammes of accumulators to produce one horse power. It would not be impos-

large capacity, but without renouncing in any manner the secondary batteries, M. Tissandier wishes to take into account all that can be obtained from primary batteries of great power. The batteries of large power are but few, numbering three: the Bunsen, the Daniell, and the bichromate of potash battery. The last is the most advantageous in the present case.

After numerous experiments for determining the best composition for the exciting liquid, the nature of the jars, the limit of thickness of the carbons and zincs, the number of the latter in each element, finally to have a maximum power under or below a minimum weight, M. Tissandier constructed a model with a large surface, which has given preliminary satisfactory results. The idea of this model was obtained from seeing the bichromate batteries of M. Trouvé work in his electrical boat, and the first experiments were made with four Trouvé batteries.

The twenty-four elements, mounted in tension, put in motion a small Gramme motor of half a

horse power. The work produced measured was 14 kilogrammeters per second during one hour, and 10 kilogrammeters during the following hour. The Gramme motor employed was not constructed to work with these batteries, and the experiment was made under the worst conditions, but it was demonstrated that the bichromate batteries are much more constant than is generally believed. The new model of battery is composed of an ebonite trough, 5 millimeters thick, measuring 0.55 m. in length, 0.16 m. in height, and about 0.14 m. in width. In this trough are placed verticalin alternation. The carbon plates are two and a half milli- five degrees. The motor was worked by a Faure accumu- and 278 institutions in the United States; 4 national societies

meters in thickness, the zinc plates about one millimeter. These plates are fixed to longitudinal bands of copper, which are screwed upon the exterior edge of the ebonite trough, Notwithstanding its lightness, the elements thus mounted are very solid and may be shaken quite violently without the carbons or zincs being deranged.

The ebonite vessel is furnished with an opening in the lower part to admit a tube which, by the aid of a rubber pipe, communicates with a receiver containing the bichromate solution. By raising or lowering this receiver above or below the battery elements, the battery may be filled or emptied. The battery contains about 4 liters of liquid strongly charged with bichromate and sulphuric acid (the composition of the liquid, in weight, is, water 100 parts, bichromate of potash 16, and sulphuric acid 37). The solution being very concentrated, the electrical resistance is less. The electromotive force of this battery is very variable, and may become considerable when the exterior resistance is very feeble. In an experiment performed with a hot and very concentrated liquid, a mean current of 110 ampères was obtained during twenty minutes with a difference of potential at the limit of 1 68 volts. This represents transferable work equivalent to 18 kilogrammeters per second. The boiling was so violent the liquid escaped outside of the vessel and put an end to the experiment.

This result may be obtained practically, but the returns which may be depended upon in the normal condition of work are favorable enough, and then the battery will be nearly constant from one hour and a half to two hours. We give the figures, from which one may form a correct idea of what may be obtained. These are the mean figures obtained by a series of experiments made upon variable resistances:

A battery of eighteen elements, arranged circuit of 0.54 ohm resistance it gives a transferable electric energy of 135 kilogrammeters per second for about one hour and a half with a current of 50 ampères. A motor adapted to this battery will yield better

results. The motor weighs about 50 kilogrammes; the lator, constructed by M. Reynier. The experiments were suboxide. sults obtained are as follows:

is possible to produce a continuous and constant work of revolutions a minute, the armature of the motor making one 100 kilogrammeters per second during one hour and a half. | thousand.

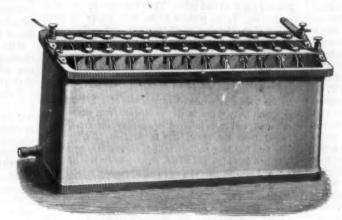
Some experiments already performed show that the production of electricity may be prolonged:

1st. By agitating the liquid; this is facilitated by employing communicating vessels;

2d. By adding new quantities of bichromate of potash to the warm and wasted liquid;

3d. By protecting the negative plate.

A battery of 18 elements, weighing 140 kilogrammes—the weight of two men-will probably furnish for over two hours a work of from one and a quarter to one and a half horse power, or the work of twelve to fifteen vigorous men. A similar battery with its motor may be easily carried by an elongated balloon of small dimensions and of small diamesible to construct special accumulators much lighter and of ter, and offering in consequence little resistance to the air.



LIGHT BICHROMATE BATTERY.

experimented with a screw attached to a dynamo-electric February, 1865, and work was begun in 1869. The total motor. A screw of 2.80 m. in diameter was fixed to a small Siemens dynamo-electric machine, weighing 65 kilogrammes and mounted upon a large stool (Fig. 2). The screw is composed of two plane wings, formed of wooden frames, on which silk, varnished with gum lac, is stretched in such a manner as to form a smooth rigid surface. Slender bands of iron strengthen the wooden arms, and small wires prevent the screw from being put out of shape during ly thirteen carbons and twelve amalgamated zincs, arranged its rotation. The wings have an inclination of about thirty- report showing that there are 7,000 homeopathic physicians

ELECTRICAL PROPELLER FOR BALLOONS.

carried on in the Siemens workshop. With forty accumu-With a weight of 200 kilogrammes, battery and motor, it lators mounted in tension, the screw made one hundred entirely, which is presumably an alcohol from which are

Under these conditions it was easy to calculate by the column of air displaced, that the screw worked very energeti- to the rotatory power of glucose. - ED.]

cally. The current of air at from one to two meters from the apparatus was intense, and could be sensibly felt at a distance of ten meters. This fact was authenticated at the Observatory where the system was exhibited.

#### A Statue Struck by Lightning.

During a thunderstorm, June 22, the Confederate Monument in the State House grounds, Columbia, South Carolina, was struck by lightning, and the marble statue of a Confederate soldier that surmounted it was thrown to the ground. The head was cut completely off at the neck as if with a

sword, and falling, struck on the upper base stone of the northern front of the monument. In falling the body struck the lower base on the eastern side, driving it out of place for an inch or two. The cannon at the rear of the statue was broken off. The right leg was severed at the skirt of the coat. The hands, which rested on the musket, were broken off, and the left leg was driven into the ground six or eight inches. There is nothing left on the top of the shaft but a fragment of the left leg, which is broken off at the ankle, and rests upon the broken stock of the musket. The statue was hurled to the ground with so great force that where it struck the stone base it was crushed into powder. Many fragments were carried off by curiosity seekers. The head and hands were deposited in the Secretary of State's office for safe keeping, and the rest of the statue was placed under the guard of the State House keeper.

The monument was erected by the South Carolina Monumental Association, composed of While testing the power of the battery, M. Tissandier ladies, on May 13, 1879. The association was founded in expenses of the enterprise amounted to \$11,761 46. The statue surmounting the monument, which was of fine Italian marble, cost about \$5,000.

#### Progress of Homeopathy.

At the recent meeting of the American Institute of Homeopathy, at Indianapolis, Dr. Talbot, of Boston, read a

> report 1,067 members; 26 State societies, 1,783 members; 103 local societies, of which 66 report 2,355 members; 18 clubs, of which 7 report 79 members; 23 general hospitals, of which 18 report 1,268 beds; 15 of these hospitals reported having treated last year 6,675 patients. The cost and value of 11 of these is \$770,500. Of 80 special hospitals 15 report 859 beds, and 9 of them treated last year 10,609 patients. The cost and values of these hospitals are \$1,1(6,000. Of 29 dispensatories, 27 reported having treated last year 1,469 patients. To these had been furnished 256,589 prescriptions. Twelve medical colleges have had 1,267 students, and graduated 412 physicians this year, and 5,680 since they were founded.

#### Some Newly Observed Properties of Glucose.

Among the many fluctuating observations formerly made regarding glucose were the following important ones: first, the reduction of alkaline copper solutions; second, the absorption of alkali in a titered solution. To these Léon Cuisinier adds the following new ones:

If a dilute solution of glucose which is saturated with lime be left standing for a long time, the rotatory power decreases more and more, without passing beyond the light orange color. After a larger portion of its rotatory power has disappeared, only a comparatively small part of the alkali is absorbed. If it is saturated with carbonic acid, it will be found that its power of reducing a copper solution has not perceptibly altered in comparison with what it was at the start, while its rotatory power has disappeared entirely. By this reaction an optically inactive body has been formed which has no action on litmus, but unites with some alkali, and absorbs oxygen with avidity, so that an alka. line glucose solution in a well closed bottle absorbs so much oxygen that there is a considerable reduction of pressure. If a certain quantity of the neutral body is put in an alkaline copper solution, the oxide is immediately reduced to the brown (red?)

Hence it would seem that the reducing property of glucose is to be ascribed to this neutral body derived the various kinds of sugar.

[This is not so surprising, for in 1880 Prof. H. W. Wiley showed that the reducing power bore no constant relation

#### Cotton-seed Fat as an Adulterant for Lard. BY JOHN MUTER, PR.D., F.L.C.

This fat (of which I exhibit a specimen) is in some respects peculiar. It is, as you see, not at all unlike lard, being similar in consistence and general appearance. According to my analyses of several samples which I have had submitted to me by firms in the lard trade, anxious to know what it is, I find on an average the following result: (1.) It has an actual density at 100° F. of 911.5 to 912. (2.) It yields on saponification 95.5 per cent. of fatty acids, all insoluble. (3.) It is completely soluble in ether and in hot absolute alcohol. (4.) When melted and treated by my modification of Chateau's course, it gives reactions for cotton oil. It is, therefore, evidently the "stearine" separated out during the rectification of that oil. A most striking fact is that, although nicely made to almost the exact consistence of lard at ordinary temperature, and not becoming perfectly fluid under 90° F., yet, after melting, it does not again solidify, but remains a yellow oil, having the distant odor of fine cotton salad oil, until it has been kept at 40° F. for some time, when it again resumes its original appearance Its detection in lard is happily rendered simple by its high density and by the article not setting so solid as it was at first, after having been kept melted for the purpose of taking gravity. If added to "butterine" it makes the article softer and better looking in winter, and increases the densify, but the high insoluble acids then serve to distinguish such a "butterine" from a mixture of fat and butter. Many recent "butterines," which on the density actually show a considerable amount of pure butter, have not a trace, but the error is due to the presence of this cotton "stearine." -Analyst.

#### Enlarged Stereoscopes.

In the Laterna Magica, Dr. Liesegang, writing of stereoscopes, refers to Claudet's monster stereoscope, and says the latter possessed over the ordinary stereoscope the great advantages that one had not to strain the eyes to view the picture, and that several persons could see the picture at the same time, and with the improved lantern appliances of today a much better result might be expected than was obtainable with Claudet's instrument. It ought to be enough to place the two halves of a stereoscopic transparency, each in a sciopticon, and to project both pictures upon a matte glass so that they cover each other. Absolute coincidence is, however, impossible, as the two pictures are not exactly alike, their central points being separated in the two halves of the stereoscopic picture by a distance rather greater than that between the average human eyes, and an idea of Almeida's comes in. The two halves of a stereoscopic transparency projected as directed above upon the wall produces an indistinct image, the two pictures not being identical, so Dr. Liesegang would push a red glass in front of one side in the lantern and a green one in front of the other. The observer would then put on a pair of spectacles having a red and a green glass, and would only see the green picture through the green eye of the spectacle and the red picture with the other. Almeida maintains that by this means the relief is very well brought out, particularly if the observer bend sideways toward the wall.

### The Population of New York City.

A special table has been prepared by the Census Bureau showing the population of New York city by ages, sexes, The total population (for 1880) is 1,206,029. The native white population consists of 349,250 males and 359,158 females, making a total of 708,408. The foreign white population numbered 231,458 mules and 245,707 females, making a total of 477,165. The colored population consisted of 9,536 males and 10,920 females. The number of children of five years of age and under is as follows: Native white, males, 80,739, females, 79,875; foreign white, males, 2,318; females, 2,384; colored, males, 1,012; females, Total males, 84,069; females, 83,221, or a grand total of 167,290 children five years and under. Between the ages of 5 years and 20 years the figures were as foilows: Native white, males, 138,390; females, 145,103; foreign white, males, 18,729; females, 22,016; colored males, 1,722; females, 2,001; total males, 158,850; females, 169,130, or grand total of 327,980. Of the persons 90 years old and over the native white numbered 18 males and 48 females; the foreign white were 63 males and 200 females, and the colored were I male and 16 females, making a total of 346 persons reported to be 90 years of age and over. The oldest native white man was 98 years, while there were 3 native white females reported at 98, 2 at 99, and 1 at 100 to be remarkably accurate. ears. Of the foreign white population, 6 males and 13 females were reported at 100 or over. The oldest colored man was reported to be 94, and 9 colored women were re ported to be 100 years or over.

#### The Last of the Jeannette,

A dispatch from H. H. Gilder, correspondent of the Herald in Northern Siberia, describes the finding the bodies of De Long's party by Lieutenant Melville, March 23. The bodies were in two places, 500 and 1,000 yards from the wreck of a scow, at a place passed by Nindermann and Noros, the day after they were sent forward for relief. The natives with the search party first found two bodies under eight feet of snow close by where a gun barrel was found supported by four sticks. While these men were digging toward the east Melville went on along the bank, twenty feet 150,448 pounds of metal and 7,153 rivets.

above the river, to find a place to take bearings. He then saw a camp kettle and the remains of a fire about a thousand yards from the tent, and, approaching, nearly stumbled upon De Long's hand sticking out of the snow about thirty feet from the edge of the bank. Here, under about a foot of snow, they found the bodies of De Long and Ambler about three feet apart, and Ah Sam lying at their feet, all partially covered by pieces of tent and a few pieces of blanket. All the others except Alexia they found at the place where the tent was pitched. Lee and Koch were close by in a cleft in the bank toward the west. Two boxes of records, with the medicine chest and a flag on a staff, were beside the tent.

None of the dead had boots. Their feet were covered with rags, tied on. In the pockets of all were pieces of burnt skin and of the clothing which they had been eating. The hands of all were more or less burned, and it looked as if when dying they had crawled into the fire, Boyd lying over the fire and his clothing being burned through to the skin, which was not burned. Collins's face was covered with a

All the bodies were carried to the top of a hill 300 feet high, about forty versts to the southwest from where they were found, and there interred in a mausoleum constructed of wood from the scow, built in the form of a pyramid twenty-two feet long and seven high, surmounted by a cross wenty-two feet high and a foot square, hewn out of driftwood, and conspicuous at a distance of twenty versts. The nausoleum was covered with stones and is to be sodded in the spring. The cross is inscribed with the record and names of the dead, cut in by the search party.

After completing the tomb the party separated to search the delta for traces of Chipp's people. Melville went to the northwest part of the delta and west as far as the Olenek River; Nindermann took the center, and Bartlett the northeast. Nindermann and Bartlett found nothing. Melville had not returned. The search was to be extended to Cape Borchaya and the bay of that name.

The probability is that Chipp's boat was foundered in the gale which separated the three boats, and that no vestige of the party will ever be found. It also appears certain that De Long's party were all dead long before it would have been possible for Melville to reach them after meeting Noros and Nindermann, had he been able to continue his search in November.

#### Capacity of Dry Grain for Moisture.

The claim that grain absorbs moisture enough on a sea voyage to pay the freight charges has been verified by some test experiments made at the California Agricultural College. Various kinds of grain were placed in a moist atmosphere and the increase in weight was noted.

The greatest increase was during the first twenty-four hours, the absorption being nearly 33 per cent of the total absorbed during the fifteen days' exposure. The following table shows the floures

	First	Total
	24 nouns.	IN 15 DAYS.
Oats	2°79 per cent.	7.70 per cent.
Barley	1.45 per cent.	7.00 per cent.
Wheat	2'45 per cent.	6:56 per cent.

From the results obtained it was computed that perfectly dry grain at 65° Fab. would absorb as follows: Oats, 29.08 cent; barley, 28.17 per cent; wheat, 25.02 per cent. Under ordinary conditions the percentage is perhaps not so high, 15 to 16 per cent probably being the average.

#### A Street Car Fare Conveyor.

Some of our city street car lines have introduced a device to save passengers trouble in paying their fares. It is a flat brass tube faced with glass running the length of the car and ending in the usual fare box. In the top of the tube are openings large enough to receive small coins, which as they roll down the tube are visible through the glass.

#### Wells Comet Seen at Midday.

Successful observations of the Wells comet were made at the Dudley Observatory, Albany, N. Y., June 11 and 12, at the meridian transit. The comet was seen to have a bright, perfectly round, and sharply defined nucleus. The apparent diameter of this nucleus is about three-quarters of a second, or, after allowing for irradiation, about 200 miles. The observation, June 12, shows that the comet was still increasing in brightness, and that the vapors which surrounded the nucleus were becoming more dense and abundant. The observations also proved the Dudley Observatory ephemeris

THE WIDEST GAUGE RAILWAY.-Washington Territory boasts the widest gauge railway yet reported. It is an 8 foot gauge logging road running back from Skagit River. The rails are wood, 8 by 8 inches. The cars are large and are carried on twelve wheels, of 9 inch face, with double flanges.

Works for the Albany bridge are said to be the largest ever made. The length of each is 58 feet 8% inches. Each is composed of eight segments, the iron of which is 19-16 inches thick. Each column requires 894 steel rivets, and the weight complete is 18,806 pounds. The square inches of section are 104. The eight columns, therefore, contain

#### Practical Instructions for Coloring and Pickling Gold Alloys.

BY E. SCHLOSSER, OF VIENNA.

Gold alloys, particularly those that contain copper, asquire, through repeated beatings that take place during their manufacture, an unseemly brown or brownish black color, caused by the oxide of copper. To remove this they are boiled or pickled in very dilute sulphuric or hydrochloric acids, according to the color that they are to have.

If we have an alloy containing only gold and copper, either sulphuric or hydrochloric acid is employed, for gold is not attacked by either of them, while the oxide of copper dissolves so easily that after the pickling the articles have the color of pure gold, for the surface is covered with a thin film of gold.

If the alloy consists solely of gold and silver, the liquid employed is nitric acid, and the articles are left in it only a very short time; the acid dissolves a very small quantity of silver, and hence the articles acquire the color of gold.

If the alloy contains both copper and silver, besides the gold, the method of pickling can be varied to suit the color that it is desired to give to it. If, for instance, it is put in sulphuric acid, the copper alone is dissolved, and the color obtained is that of an alloy of gold and silver, for the surface consists of these two.

If nitric acid were used, both copper and silver would be dissolved, and in this case the color obtained would be that of pure gold.

The articles are gently heated and allowed to cool again before boiling. The object of the heating is to destroy any grease or dust that adheres to it. If they are soldered with soft solder, they cannot, of course, be heated, and must be cleansed from grease and dust by first putting them in a very strong lye, then washing with water and putting them in the acid.

The acids are used dilute, usually in the proportion of one part of concentrated acid to forty parts of water. The articles are laid side by side in a porcelain or earthenware dish and the dilute acid poured over them. From time to time one is taken out to see if they are yellow enough yet. When the proper color has been reached they are washed in clean water and dried.

While this pickling is merely to bring out the color of the gold, the coloring of gold has for its object the imparting to inferior goods the appearance of very good gold. Different mixtures can be employed for coloring gold, two of which are given below as giving very good results.

Mix together two parts of saltpeter, one part of table salt, and six parts of alum, with six and a half parts of water, and warm the mixture in a porcelain vessel. As soon as it begins to rise add one part of hydrochloric acid, and bring the contents of the vessel to a boil, stirring it the meantime with a glass rod.

The articles to be colored, suspended on hooks made of strong platinum wire, or of glass, are first dipped in sulphuric acid and then put in the slowly cooking solution last described and moved to and fro in it. In about three minutes they are taken out and dipped into a large vessel of water so as to see what color they are. If the desired shade is not yet attained they are dipped in again as often as necessary until they do have it. In the subsequent dippings they are only left in the liquid for one minute.

Articles colored in this way have a light yellow color, but matte appearance. They are repeatedly washed in water to remove the last trace of the liquid, and then dried in soft sawdust that has been warmed.

Instead of drying in sawdust, they can be dipped in hot water the last time and left in there a few seconds, and when taken out the water that hangs on them will evaporate almost instantly.

The second method of coloring gold alloys is by means of a mixture of 115 parts of white table salt and 290 parts of nitric acid with enough water added to dissolve the salt. This is boiled down to a dry mass of salt. The salt is put in a porcelain dish and 172 parts of fuming hydrochloric acid poured over it and heated to boiling. As soon as the suffocating odor of chlorine is perceived the articles to be colored are dipped in, and the first time they are left eight minutes in the liquid. In other respects the treatment is the same as above described. Articles that had been polished previously do not require polishing again. Of course care must be taken not to inhale this dangerous gas; the operation must be conducted under a draught or out of doors.

A VALUABLE GRAPE VINE .- A scuppernong vi Tokay vineyard, near Fayetteville, North Carolina, bears 100 bushels of grapes a year. There are other vines in the same vineyard which produce from 25 to 40 bushels. The vines were planted twenty-five years ago.

#### Why the Wells Comet has no Tail.

The failure of the Wells comet to develop the tail expected THE wrought iron columns made by the Phoenix Iron by astronomers is accounted for by the absence of hydrocarbons from its composition. According to spectroscopic observations made at the observatory of Lord Crawfurd, in Scotland, the nucleus of the comet is unlike that of any comet previously examined, its chief element being sodium, with indications of iron and chlorine. These elements are much less volatile than the hydrocarbons found in all other

#### RECENT INVENTIONS.

#### Safety Plug and Valve for Boiler Fittings.

The object of the invention shown in Fig. 5 in the accompanying cut is to prevent injury and loss of life from the breaking off of cocks, valves, or pipes that are used in connection with steam boilers, and is a safety plug and valve for cutting off the steam automatically in case the valves or cocks become broken. A is a tubular plug, formed with an external thread at one end, for tapping into a boiler plate in the usual manner, and it has also an external thread at its outer end, for the attachment of a valve or cock. The aperture of the plug is tapered at its inner end to form a valve seat. B is a valve of tapering form, and provided with a stem that extends through an aperture in a guide yoke, as shown in the engraving; the yoke serving to retain the valve central, and is attached to a ring that is fitted in a recess in the end of the plug. To the inner end of the valve is attached a wire that extends to near the outer end of the plug, where the wire is formed with an eye, and is secured by a screw-pin fitted crosswise of the plug and passing through the eye. The valve and wire are so adjusted that the pin retains the valve off its seat at the inner end of the plug, and the valve being held open, the ordinary use of the valve attached to the plug is not interfered with. In case the outer valve is knocked off or broken, the projecting end of the plug, A, will also be broken, and the wire will be released, and the steam pressure will close the valve, B, on its seat. The safety-valve can be conveniently used to close the plug when it is desired to remove the fitting. The invention has been patented by Mr. John J. Mackedon, of Omaha, Neb.

#### A New Lifting and Force Pump.

A pump adapted to be used in either open or driven wells sprinkling streets, etc., is shown in the annexed cut in shallow as may be desired.

It is the invention of Mr. Moses Gayman, of Canal Winchester, The water chamber may be made of iron or wood. If made of wood the side openings will be faced with flanged and internally threaded metallic thimbles, and the central opening will be faced with an externally threaded collar, which is provided with an annular screw-cap, which, with the collar, forms the stuffing box of the valve rod. In the thimble, at one side of the box, is screwed an air chamber, and at the other side is screwed the discharge tube. In the opening on the under side of the chamber, and which registers with the opening for the valve rod, is secured by braces, as shown, a large pipe in which the bucket on the end of the valve rod works. To the lower end of this pipe is secured the bottom pipe, and on the upper end of this pipe is placed a flap valve. The lower end rests on the bottom of the well and supports the pump. If the pump is to be double-acting, an inverted, elongated, cupped sleeve, E, is placed on the valve rod, and moves with it, and diminishes the space in the water-

chamber, and forces the water through the discharge pipe.

#### Bag Fastener.

The device represented in Fig. 6 of the accompanying cut is a bag fastener that is easily applied, well adapted for outdoor work, and will securely fasten a bag, even if it has no hem, without the risk of slipping. A, B, are two bag receiving arms or jaws, made of malleable iron, that are hinged at one end with a joint pin, arranged to pass through a slightly inclined slot in the jaw, B, to provide for a longitudinal movement of the jaws. Either or both of the jaws may be corrugated, on their inner sides, to give a better hold upon the bag. The jaw, B, when closed upon the bag, enters at its opening end, between the cheeks of the corresponding end of the jaw, A, and has at this end a locking projection that engages with a locking lever that is fulcrumed on the end of the jaw, A; the arrangement of the locking projection and locking lever being such that the lever is prevented from flying back from the pressure against the inner edges of the jaws (when the bag is closed). The bag is opened by simply raising the lever and moving it back. This device, which securely locks the bag, may be applied to a bag without a bem, or to any part of it, and is not liable to slip. This fastener is patented by Mr. Charles W. Bradford, of Belfast,

#### Wedge Driver.

The object of the invention shown in Fig. 7 of the accompanying cut is to provide a new and improved apparatus for driving wedges, especially adapted to be operated by horse power. The device is patented by Mr. Otto Mossberger, of Guttenberg, N. J. The invention consists in a vertically reciprocated hammer, connected by adjustable connecting rods and cranks, with a collar loosely mounted on a of an intermediate train of gear-wheels that engage with a from the fixed jaw, by means of a screw that passes through Broad streets has changed hands at \$168,000. The propcircular rack, mounted on a wagon frame, and adapted to be the fixed jaw, and is held to it so that its shank is free to erty has a frontage of 16 feet on Broad street, and a depth rotated by borse power. The loose collar is provided with turn, by a head on the outside, and a fixed washer on the on Wall street of a trifle over 29 feet, and the building

with a fixed cog-wheel on a rotating shaft. By this means responding threaded perforation in the movable jaw. The the hammer is raised and then released automatically, when it has reached its greatest height. The machine is especially adapted for driving wedges into stumps, for the purpose of splitting them, but it can be used also to drive drills, or to drive posts or spiles.

#### Seed Planter, Coverer, and Fertilizer.

We find among recent patents a new combined seed planting, covering, and fertilizing machine, invented by Mr. Lewis S. Hefner, of Sparkling Catawba Springs, N. C. The machine is shown in Fig. 4, in the annexed cut, in which is a plow of the usual construction of beam, standard and handles. Near the outer end of the beam, between its lower face and the upper face of a block bolted to its under side, is journaled an axle that is cylindrical in its middle and has squared ends. One of these squared ends passes through a square hole in a wheel which rests on the ground, supporting the plow beam and revolving the axle, to the opposite end of which is attached a band pulley; the wheel, axle, and band pulley all revolving with the forward movement of the plow. A band passes over this pulley, and its upper portion passes thence around a pulley on the axle of the dropping wheel, K, from which it passes over a guide pulley back to the driving pulley, revolving the shaft of the dropping wheel and dropping the seed. By using band pulleys of different diameters the distance apart of the seed can be regulated. The dropping wheel is directly under the hopper, and has a recess on its circumference, baving one edge cut away. In this recess is inserted a plug, leaving a space between it and the cutaway surface, the size of the opening being graduated by the size of the plug, thus regulating the quantity of seed dropped. The seed is covered by two coverers, one provided for all ordinary purposes, also for extinguishing fires, ends, and may be readily adjusted, so as to cover deep or

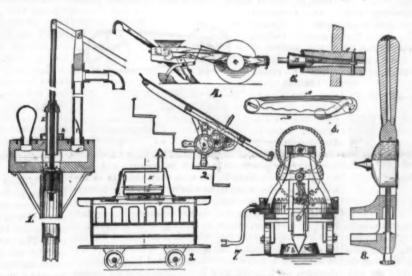


Fig. 1. Gayman's Lifting and Force Pump.—Fig. 2. Tauber's Stair Truck.—Fig. 3. Kirkpatrick's Car Heater,
—Fig. 4. Hefner's Seed Planter.—Fig. 5. Mackedon's Safety Plug.—Fig. 6. Bradford's Bag Fastener.
—Fig. 7. Mossberger's Wedge Driver.—Fig. 8. Kinsman & Merrill's Wrench and Oiler.

#### Improved Stair Truck.

Among the late inventions we find an improved stair truck, by means of which heavy burdens may be easily carried up or down stairways, without danger of marring or in any manner injuring the stairs, and without the necessity of providing tracks or tackle of any kind. The invention consists principally of a wheel provided with extensions or arms, adapted to be revolved by suitable gearing or mechanism attached to the truck, for elevating or lowering the truck and burden from stair to stair. The wheels may have four or more arms, and at the ends of the arms casters can be attached if desired. The wheels are secured upon an axle that is journaled in downward extensions of the truck body. Near the center of the axle is a fixed cog wheel, that meshes into, and is operated by a train of gearing driven by a crank shaft. By this means the wheels of the truck are revolved, their arms reaching from stair to stair, and causing the truck, with its load, to ascend the stairway. In descending the stairs with a load, to prevent its going too rapidly, the side-bar of the truck is provided with a pivoted brake, which bears against the crankwheel. When the truck and load are to be moved over a level surface, the caster wheels permit the load to be easily moved. This device, shown in Fig. 2 of the annexed cut, is the invention of Mr. Johann C. Tauber, of Plain City, O.

#### Combined Carriage Wrench and Oller.

This invention is patented by Messrs. Prescott B. Kinsman and Josiah Merrill, both of Great Falls, N. H., and is shown in the annexed cut at Fig. 8. The stock of the wrench is flattened in width and formed with a circular opening near its handle end, and also with a longitudinal slot extending from the circular opening to the fixed jaw at the head of the wrench. The walls of this serve to support and guide shaft, provided with a fixed cog-wheel, and rotated by means the movable jaw of the wrench, which is adjusted to or an automatically operating clutch device, which engages it inner side of the jaw. The threaded portion fits into a cor- upon it is a plain five-story brick building.

oiler is of ordinary construction, with a spring bottom for ejecting the oil by the pressure of the thumb, and is placed in the circular opening near the bandle, and secured in any suitable manner. The wrench and oiler will be found a useful appendage to any carriage, and occupy but little room, and will be always at hand.

#### Heater for Cars.

A new heater for cars has lately been patented by Mr. David M. Kirkpatrick, of Kansas City, Mo. This heater is especially adapted to warming street cars, but may be applied to all kinds, and provides for heating them without obstructing the seat space or floor of the car. The device is shown in the annexed cut, in Fig. 8. The middle part of the roof of a street car is cut away, and in the opening thus formed is secured a bed plate that is attached at its four corners to the roof and supports the heater. The sides and ends of this plate are recessed to allow the heated air to come into the car. E is a stove of ordinary construction, and has formed on its bottom plate a conical pivot, made broad, to serve as a foot to rest upon the belt plate, to which it is secured by a two part collar, the inner surface of which is made conical to fit the pivot. The stove is further supported by two studs attached to the forward and rear part of the stove bottom, the lower ends of which rest in grooves formed in the bed plate. The stove may be turned on its pivot when the horses are changed from one end of the car to the other, to keep its forward end toward the forward end of the car, so that the draught will operate properly. The stove and the opening in the roof of the car are covered with an arched cover, that is attached to the bottom of the stove, so that it will be carried around with it when it is with a right and the other with a left share, secured to their turned on its pivot. When the stove is in line with the car the edge of the cover rests in a packed groove, making the joint between the cover and the roof tight. The heated

air from the stove presses down and circulates through the interior of the car, and should the car be thrown from the track and overturned the stove will be thrown from the car and the danger from fire be avoided.

#### Effects of Too Much Brain Work for Children

On April 28, Dr. Richardson, F.R.S., delivering a lecture on "National Neces sities as the Bases of Natural Education," before the Society of Arts, brought forward, writes F. C. S., the following extract, which happened to be a report of the chairman of the evening, Mr. Edwin Chadwick, C.B., to the British Association in 1860, to show what an evil effect too much brain work, without a proportional amount of industrial occupation to support it, has upon young children:

"In one large establishment, containing about six hundred children, half girls and half boys, the means of industrial occupation were gained for the girls before any were obtained for the boys. The girls were therefore put upon half time tuitions;

that is to say, their time of book instruction was reduced from thirty-six hours to eighteen per week, given on the three alternate days of their industrial occupation, the boys remaining at full school time of thirty-six hours per week, the teaching being the same, on the same system, and by the same teachers, the same school attendance in weeks and years in both cases. On the periodical examination of the school, surprise was expressed by the inspectors at finding how much more alert, mentally, the girls were than the boys, and in advance in book attainments. Subsequently industrial occupation was found for the boys, when their time of book instruction was reduced from thirty-six hours a week to eighteen; and after a while, the boys were proved, upon examination, to have obtained their previous relative position, which was in advance of the girls.

#### A New Use for Old Tin Cans and Scrap Tin.

According to the Berg- und Huettenmannische Zeitung, a better method for utilizing old tin cans than simply to melt off the solder has been devised. E. Rousset first heats the tin, old or new, in an oxidizing flame, which burns up all the pure tin and that combined with iron. When this is stopped the scraps of iron are seen to be covered with a brown and brittle crust, the upper layer consisting of oxide of tin, the lower of magnetic oxide of iron. It is passed through rollers and then forms a powder that contains both oxides. The iron that remains after sifting out the powder makes good wrought iron or cast iron, but is particularly fitted for precipitating copper. The oxide of tin, although mixed with oxide of iron, can be easily worked into tin, and the metal obtained from it is free from sulphur and arsenic. But will it not contain traces of lead?)

#### \$350 a Square Post.

The building and lot at the southwest corner of Wall and

#### MECHANICAL INVENTIONS. Construction of Vessels.

An improvement relating to the construction of vessels, by which the inventor claims to attain greater speed, stability, and safety than is obtained in vessels of ordinary construction, is patented by Mr. William Coppin, of London, England. The invention is shown in the annexed cut, and consists of a compound ship, composed of three ship-hulls united as one vessel, the two outer hulls being longer than the central, and the whole being decked over. The outer hulls are of narrow beam and equal length. The three hulls are rigidly connected in such a way as to form complete decks, and so as to leave considerable extra spaces between the hulls. The center hull is to carry the engines, and is provided with a propeller at each end. This arrangement brings the screws

well toward the longitudinal center of the outside bulls, and prevents the pitching mo-



tion of the vessel from lifting the propeller out of the water. All of the hulls are tapered vertically and longitudinally, and come to a rounded point at both ends, so as to enter the waves and reduce the pitching motion, the rolling motion being done away with by the extent of the water spaces be-tween the hulls. These improvements are especially applicable to war ships, as their stability enables them to carry a large amount of armor-plating, and their breadth gives an extended battery platform and complete protection is given to the engines, properar, and steering apparatus, and the construction is such that one of the vessels might be completely riddled by shot and yet be supported by the other two. The light draught gives greater facilities for maneuvering and for entering harbors.

#### Waste Valve for Pumps.

The invention shown in the annexed engraving, and patented by Mr. Jerome Giles, of South Bend, Ind., is an improved waste valve for pumps, that is simp.", ...expensive in construction, and efficient in use, and can be applied to all kinds of pump-tubing. In the engraving, A is the valveplate, to which a packing of sole leather or other suitable

material is secured by a bolt upon which the valve is pivoted and secured to the pump tube, over a small orifice for the escape of the waste water. The plate, A, is struck up from metal not subject to oxidation in water, and has flanges to form a recess for the packing to rest in, and a lug to come against the pump-tube to limit the movement of the valve on its pivot, B. The valve is cut away so as to form a



passage, C, for the waste water from the pump, that permits the water to escape when the valve is turned so that its passage registers with the orifice of the pump-tube. The parts of the packing on either side of the passage serve to close the orifice when the valve is moved up or down from the position that opens the orifice.

### Safety Attachment for Elevators.

Among the many inventions for the prevention of accidents in elevators by the breaking of the lifting rope, or other causes, is the device illustrated by the annexed engrav-The inventor combines with the car of an elevator a

centrifugal governor, G, to which motion is imparted by a driving wheel, B, which may be either geared to a rack extending the length of the shaft in which the cage moves, or by friction contact with a plain surface in the shaft. The cage is provided with two or more pawls, C, on opposite sides of it, and which ordinarily hang clear of corresponding notches in the upright shafts, D, but when used are operated by springs, as hereinafter shown. When the cage moves too rapidly down



the action of the governor is quickened by the accelerated motion of the driving wheel, and the rod, a, is raised, liberating the rods, b b, and the springs, E E, which are attached to them, which then act upon the pawls, C, and hold them in locking contact with the uprights, D. To avoid undue wear on the governor it only has motion imparted to it during the descending motion of the cage, and is at rest when from the hames by the strap, and if the horse moves his the cage is ascending. The above device is patented by Mr. Adam Hafner, of Eatonton, Georgia.

#### Car Coupling.

A simple and effective car coupling has been recently patented by Messrs. Jean Billon, James Billon, and Henry L. Berger, of St. James, La., and is shown in the accompanying drawing. A car is provided at each end with a projecting draw-head that has at its outer end a vertical transverse block or head projecting upward and downward from the end of the draw-head. A U-shaped shackle, made of metal rod or flat bar, is pivoted at its middle to the middle of the draw-head, in such manner that the rounded end of the shackle can swing outside of the vertical block on the of the counter for the use of customers, or the rear side for of them may be stored conveniently.

end of the draw-head. Weights of any suitable kind are attached to the open ends of the shackles which tend to hold the shackle in a vertical position, and chains are also attached to the ends of the shanks that unite to form a single chain that is se-

cured to a pivoted lever on the top of the car, the inner end of which can be held to the roof by a hook or other

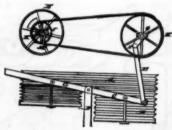


suitable device. If the lever is raised the weights draw the inner ends of the shackles down so that the closed end will project upward from the draw-heads. When the ends of the draw-head come in contact, the end of the lever on the top of the car is depressed, and the shackle is swung over the cross heads until it rests on the upper side of the drawhead, when the lever on top of the car is secured by the hook and the shackle locked in position on the draw-head. To uncouple the car the lever is released from its hook, and the weights carry the forward end of the shackle upward and the cross-head is released, uncoupling the cars.

#### Mechanism for Working Organ Bellows.

A device, by which a steady and uniform motion may be given to organ bellows, and that can be worked with a much less expenditure of power than when the bellows are worked by means of a hand lever, as is usual, is illustrated by the accompanying engraving. The wind chest and bellows of the organ are of ordinary construction. A lever, C, that is pivoted to a post, D, or other suitable support, is connected with the bellows, B, upon the opposite sides, and at equal distances from its fulcrum. To the lever is also pivoted the lower end of a connecting bar, E, the upper end of which is attached to a crank, F, upon a shaft, G, that is secured to suitable supports, and has attached to it a large pulley, H, around which passes a belt. This belt passes

around a smaller pulley, J, attached to a shaft, to which is also secured a flywheel, L, that is driven by a crank, M, attached to its shaft, the shaft working in bearings attached to suitable supports. The machinery is simple, and has the



following advantages: its action is regular, and does not subject the bellows to the same wear and tear as the lever, and enables organ turners to turn with more facility: it is so cheap that all churches can afford to introduce it; it occupies only a small space, and can be attached to any bellows; organists can play more delicate pieces and produce finer harmony, and the man who works the bellows will not have his Sunday turned into a week-day of hard labor. We understand this device has been introduced in a number of churches, and is giving good satisfaction. The mechanism has been recently patented by Mr. Julius Wagner, of Reading, Pa.

#### MISCELLANEOUS INVENTIONS. Feed Bag for Horses

Mr. Frank Wheaton, of Brooklyn, E. D., N. Y., has patented an improvement in feed bags for horses, the object of which is to provide a device for suspending a feed bag from the head stall of a horse's harness, so made that the horse can reach the bottom of the bag without being chafed by the straps supporting the bag. device is shown in the annexed drawing. The headstall, provided with a nose band, has a ring attached to each end, and a leather disk is also attached at the same place on the inner surface, the rings resting on the disk and the disks resting against the sides of the horse's head.

A ring is fastened to each side of the feed bag, and to these rings the ends of a strap or rope are attached, that passes from the outside to the inside through slots in the bag above the loop, and then passes through one of the rings on the end of the head stall, around the upper ends of the hames, through the loop of the other end of



the head stall, and to the ring on the other side of the feed bag. The feed bag is thus suspended head downward the bag will be drawn upward, and the horse can get to the bottom of the bag, and as soon as the horse raises its head the bag will descend, and the horse can take its nose out of the bag, as horses like to do when feeding. In this device the strap is not bent at acute angles, but at every point at an obtuse angle, whereby the friction is materially diminished and the strap is not apt to crack or The disks also prevent chafing the sides of the horse's head.

#### Store Counter Sent.

A useful and humanitarian invention, which consists of a store counter seat that is adapted to be applied to the front the attendants, is shown in the annexed cut, and has been recently patented by Mr. Andrew J. Culbertson, of San Andreas, Cal. The store counter is provided with a horizontal recess formed by horizontal partitions, placed at

a suitable distance below the counter top. A seat made of any suitable form has formed with it an arm extending from it in a radial direction. At or near the junction of the seat and arm is attached a box, that carries a coiled spring, one end



of which is attached to the box, and the other to a shaft or arbor, which forms the pivot of the seat. In a groove in the bottom of the recess is a spring lever, the outer end of which extends beyond the recess, to be reached by the hand, and the inner end is secured at the inner end of the

Between the fixed and free ends of the bar is a depression between two shoulders, the distance between the shoulders corresponding with the width of the arm of the seat. When the seat is not in use it lies in the recess where it is held in place and prevented from turning by the engagement of the shoulders of the elastic lever referred to above. When the seat is needed the elastic lever is depressed, when the arm is released, and the coil spring in the case in its effort to uncoil causes the seat to swing outward against a stop or abutment which prevents further rotation.

#### Improved Fish Hook.

The accompanying engraving shows a novel combination of fishing hooks and a baiting pin, which will strike lovers of the piscatorial art favorably. The object of the inventor is to provide a fish hook or cluster of hooks, on which a live bait may be securely and easily fixed by means of a baiting

needle, the construction and arrangement being such that a trolling spoon may be easily adjusted when desired instead of the living bait. In the engraving is shown a duplex barbed fish hook, A, having secured to it, and between its shanks, one part of a bent baiting needle, one end of which terminates in a hook serving to hold and clasp the lower end of the needle, when it is pressed into the hook and prevents the escape of the bait. A trolling spoon, having suitable hooks or staples, may, if desired, be quickly adjusted and

securely held on the baiting needle in the place of the living This device is patented by William E. Hemming, of Redditch, England.

New Saddle Tree. Mr. William Madison Mann, of Helena, Montana Territory, has made a useful improvement in that class of girth attachments to saddle trees in which two leather straps, provided with girth rings at their ends, are wrapped one around the horn and the other around the cantle of the tree. The objection to this, which is the ordinary saddle used by the herders on the Western plains, is that the

cumbrous leather straps and rings by which they are connected to the two girths passing under the belly of the horse are in the way of the rider, and the one wrapped around the horn of the saddle becomes quickly worn through by the lasso wrapped around it and the horn. These de-



fects are ingeniously remedied by the inventor by dispensing with the leather straps wrapped around the horn and cantle of the saddle, and substituting therefor, on each side of the tree, two bifurcated metallic strips, riveted or otherwise secured to the tree and not extending over the horn or cantle. This construction is cheaper and more durable than the old one, the forked straps acting as braces, and the horn is left entirely free for wrapping the lasso around it. The invention is clearly shown in the annexed engraving.

#### Folding Cotton Basket.

George W. Starr, of Vicksburg, Miss., has patented an improved cotton basket. The annexed engraving is a perspective view, giving a clear idea of the invention. A tube, A, made of pliable material, is attached to a top hoop, B, and to a bottom hoop, C. The bottom hoop is bent at opposite sides and U-shaped plates are fastened

to it by rivets. The round end of the bails of the basket correspond with the U-shaped plates on the bottom. The bottom of the basket may be made of wood, metal, or canvas. When the basket is used the round end of the bails are passed into the U-shaped sockets, holding the basket in a raised position, as shown in the engraving. The cotton is filled into and pressed down in the basket, and as it gradually becomes filled the



bails are drawn out of the sockets. They may be now thrown up and used to pass over the scale hook for weighing instead of hooking into the sack as is usually done. These baskets may be folded very compactly and a large number

Gate, H. C. Baker.

#### Business and Personal.

The Charge for Insertion under this head is One Dollar a line for each insertion; about eight words to a line.
Advertisements must be received at publication office as easty as Thursday morning to appear in next issue.

Cotton and Rubber Belting, Leather Belting, Soapstone Packing, Empire Packing. Greene, Tweed & Co., N. Y. Pure Water furnished Cities, Paper Mills, Laundries, Steam Boilors, etc., by the Multifold System of the Newark Filtering Co., 177 Commerce St., Newark, N. J. For Sale.-New 2314' by 14 ft. Engine Lathe. Latest Rod and acrew feed and compound rest. \$650.

S. M. York, Cleveland, O. Red Jacket Adjustable Force Pump. See adv., p. 13. American Fruit Drier, Free Pamphlet, See ad., p. 13. 79" Independent 3 Jaw Chucks, \$42; 48", \$36; 94", \$30. Warranted best in the world, and sent on trial. American Twist Drill Co., Meredith, N. H.

Ball's Variable Cut-off Engine. See adv., page 13. Fire Brick, Tile, and Clay Retorts, all shapes. Borgner & O'Brien, M'Prs, 23d St., above Race, Phila., Pa.

Peck's Patent Drop Press. See adv., page 356. For best Portable Forges and Blacksmiths' Hand Blowers, address Buffalo Forge Co., Buffalo, N. Y.

Paragon School Desk Extension Slides. See adv. p. 13. Brass & Copper in sheets, wire & blanks. See ad. p. 14. Cope & Maxwell M'f'g Co.'s Pump adv., page 18.

The Chester Steel Castings Co., office 407 Library St. Philadelphia, Pa., can prove by 15,000 Crank Shafts, and 10,000 Gear Wheels, now in use, the superiority of their Castings over all others. Circular and price list free.

The Improved Hydraulic Jacks, Punches, and Tube . B. Dudgeon, 24 Columbia St., New York. Machine Diamonds, J. Dickinson, 64 Nassau St., N.Y. Eagle Anvils, 10 cents per pound. Fully warranted. Railroad Supplies. Manufacturers' and Polishers' Supplies. Send for catalogue. Greene, Tweed & Co., N.Y. Tight and Slack Barrel machinery a specialty. John Greenwood & Co., Rochester, N. Y. See illus. adv. p. 13. Something new and interesting in Stemwinding Permutation Locks. See adv. of D. K. Miller Lock Co., p. 14. Fine Taps and Dies in Cases for Jewelers, Dentists, Amateurs. The Pratt & Whitney Co., Hartford, Conn. C. B. Rogers & Co., Norwich, Conn., Wood Working Machinery of every kind. See adv., page 14.

Supplee Steam Engine. See adv. p. 13. Lightning Screw Plates, Labor-saving Tools. p. 400. Malleable and Fine Gray Iron Castings to order, by Capital City Matleable Iron Co., Albany, N. Y.

New Engine Lathes for sale, for instant shipment: 18 and 20 in. swing; 6 to 10 ft. bed; modern improvements. Forsaith & Co., Manchester, N. H., or 209 Center St., N.Y. Wanted-Superintendent for Malloable Iron Works, One familiar with running blast or air furnace preferred. Address "M. I. W.," 2116 Market St., St. Louis, Mo.

Drop Forgings. Billings & Spencer Co. See adv., p. 405. oon Sense Dry Kiln. Adapted to drying of all material where kiln, etc., drying houses are used. See p.405. The Sweetland Chuck. See illus, adv., p. 406.

Machine Knives for Wood-working Machinery, Book Binders, and Paper Mills. Also manufacturers of Solo man's Parallei Vise, Taylor, Stiles & Co., Riegelsville, N.J. Electric Lights.—Thomson Houston System of the Arc

"Abbe" Bolt Forging Machines and "Palmer" Power

mmers a specialty. Forsaith & Co., Manchester, N.H. List 28, describing 3,600 new and second-hand Machines, now ready for distribution. Send stamp for same. S.C.Forsaith & Co., Manchester, N.H., and N.Y.city. Draughtsman's Sensitive Paper.T.H.McCollin, Phila., Pa. For Mill Mach'y & Mill Furnishing, see illus. adv. p.388.

Steam Pumps. See adv. Smith, Valle & Co., p. 388. Nickel Plating.-Sole manufacturers cast nickel anodes, pure nickel salts, polishing compositions, etc. Complete outfit for plating, etc. Hanson & Van Winkle, Newark, N. J., and 22 and 34 Liberty St., New York.

Small articles in sheet or cast brass made on contract, Send models for estimates to H. C. Gwodrich, 66 to 72 Ogden Place, Chicago, Ill.

Latest Improved Diamond Drills. Send for circular to M. C. Bullock Mfg. Co., 80 to 83 Market St., Chicago, Ill. First Class Engine Lathes, 20 inch swing, 8 foot bed. now ready. F. C. & A. E. Rowland, New Haven, Conn.

Ice Making Machines and Machines for Cooling Broweries, etc. Pictet Artificial Ice Co. (Limited), 142 Greenwich Street. P. O. Box 3083, New York city.

Agents Wanted.-None but intelligent and energetic need apply. Must furnish good recommendations, or ne notice will be taken of applications. Exclusive territory gives. Agents are now making from \$40 to 415 a day Address, for terms, The Infallible Coln Scale Co., 25 Broadway, New York city.

Improved Skinner Portable Engines. Eric, Pa. Jas. F. Hotchkiss, 84 John St., N. Y.: Send me your free book entitled "How to Keep Bollers Clean," con-taining useful information for steam users & engineers (Forward above by postal or letter; mention this paper. Steel Stamps and Pattern Letters. The best made F.W.Dorman, 21 German St., Baltimore. Catalogue free. Machinery for Light Manufacturing, on hand and built to order. E. E. Garvin & Co., 130 Center St., N. Y. omy, Alcott's Turbine, Mt. Holly, N. J. Presses & Dies (fruit cans) Ayar Mach. Wks., Salem, N.J. Wood-Working Machinery of Improved Design and Workmanship. Cordesman, Egan & Co., Cincinnati, O. Presses & Dies. Ferracute Mach. Co., Bridgeton, N. J. Presson, Dies, Tools for working Sheet Metals, etc. Fruit and other (an Tools. E. W. Bliss, Brooklyn, N. Y. Split Pulleys at low prices, and of same strength and appearance as Whole Pulleys. Focom & Son's Si Works, Drinker St., Philadelphia, Pa.

Supplement Catalogue.—Persons in pursuit of information on any special engineering mechanical, or scientific subject, can have catalogue of contents of the SCI-ENTIFIC AMERICAN SUPPLEMENT sent to them free. The SUPPLEMENT contains lengthy articles emb the whole range of engineering, mechanics, and cal science. Address Munn & Co., Publishers, New



HINTS TO CORRESPONDENTS.

npanied with the full name and address of th writer.

Names and addresses of correspondents will not b given to inquirers.

We renew our request that correspondents, in referring to former answers or articles, will be kind enough to name the date of the paper and the page, or the number of the question.

Correspondents whose inquiries do not appear after a reasonable time should repeat them. If not then pub-lished, they may conclude that, for good reasons, the Editor declines them.

Persons desiring special information which is purely of a personal character, and not of general interest should remit from \$1 to \$3, according to the subject, as we cannot be expected to spend time and labor to obtain such information without remuneration.

Any numbers of the SCIENTIFIC AMERICAN SUPPLE NEXT referred to in these columns may be had at this office. Price 10 cents each.

Correspondents sending samples of minerals, etc., or examination, should be careful to distinctly mark or label their specimens so as to avoid error in their identi-

(1) D. A. O. asks: 1. What will be the disadvantage, if any, in using a 15 horse power engine with a 10 horse power boiler, provided not more than 6 or 8 horse power is required? A. There will be a greater loss from radiation and co larger engine than in one exactly adapted to its work. 2. If 50 pounds steam in 10 horse power boiler will give 8 horse power with 10 horse power engine, what steam with same boiler will be required to give 8 horse power with a 15 horse power engine? A. This will depend upon the relative diameter of cylinders. 3. What will be the difference in fuel required? In how deep a well can a steam jet be successfully used, and what is the best method of raising water from a well 60 feet deep, to supply a steam boiler? A. A steam injector can only be relied upon to raise water 10 or 15 feet. A pump would be a necessity.

(2) H. M. F. writes: What do you think of the following receipt as a gray hair restorer? Take a quantity of black tea and beil down strong, and then, placing a large tenpenny nail within the tea fluid, cork all in a bottle, and use once a week. This remedy is said to supply the "iron" to the hair which is lost and return it to its original color, dark. Do you think this remedy will in time destroy the hair? I am afraid it might cause baldness. A. Tea contains tannin, and this in connection with iron salts produces ink. Ink dyes gray hair black (temporarily), but possesses no value as an invigorator or restorer of gray hair. See "Hygiene of the Hair," by Dr. Erasmus Wilson, in SUPPLEMENT, No. 102.

[OFFICIAL.]

#### INDEX OF INVENTIONS

Letters Patent of the United States were Granted in the Week Ending June 13, 1882.

AND EACH BEARING THAT DATE.

[Those marked (r) are reissued patents.]

A printed copy of the specification and drawing of any A printed copy of the specimentain and drawing of any patent in the annexed list, also of any patent issued since 1866, will be furnished from this office for 25 cents. In ordering please state the number and date of the patent desired and remit to Munn & Co., 361 Broadway, corner of Warren Street, New York city. We also furnish copies of patents granted prior to 1866; but not become of the patents of the pa but at increased cost, as the specifications not being printed, must be copied by hand.

l,		
	Aerial navigation, vessel for, A. L. Blackman 259,464	
2	Air compressing apparatus, J. B. West 256,348	Engine. See Traction engine.
n	Alarm. See Time alarm.	Engine reversing gear, G. Kratz 299,402
-	Animals, device for holding, Wilson & Kortepeter, 259,349	Evaporating pan, A. Brear 239,357
	Artist's case and easel, combined, A. E. Van Kirk, 259,441	Excavator, S. P. Hunter 259,396
C	Awning, window, A. Woods 259,450	Fare box, W. H. Buckley, Jr
()	Axle bearing, car, J. R. Baker 259,352	Fare register, J. N. Maskelyne 259,565
Ŧ	Axie collar, car, J. Thompson 259,437	Fats, treating animal, H. Mége (r) 10.137
y .	Axle spindle protector, carriage, C. Chamberlin. 259,366	Feather renovator, E. D. Cole
77	Axle truss, vehicle, W. A. Galbraith 259,637	Feathers, machine for drying, J. Hawlowets 259,388
	Bag. See Mail bag.	Food water heater, A. Kennedy and J. H. Berk-
	Baling press. A. Leyden	shire (r) 10,188
	Base burning boiler, A. H. Fowler 259,520	Felt, mould for making articles of felt, 48. G.
r	Bath tub, cabinet, F. H. Fickett	Alexander 250,458
-	Bathing machine, portable, T. J. McConnaughay. 259,568	Fence, J. M. Garrison 259,525
ı.	Battery. See Secondary battery.	Fence, T. M. Worthington 250,654
.)	Bed bottom, spring, G. W. Shotwell 259,594	Fender. See Vessel fender. Wheel fender.
r	Bed, double, J. A. Eldridge 239,513	Fertiliner distributor, W. Marks 259,316
	Bed lounge frame, Stickel & Stuckum 359,341	Firearm, breech loading, W. E. Budd 250,361
Pa .	Bed spring, W. A. Horrall	Firearm lock, A. E. Whitmore 289,445
ď	Bed stead, cabinet folding, Holly & Knapp 259,541	Fire escape, A. Williams, 230,622
	Beer apparatus, L. Winterbauer	Fire escape ladder. W. H. Hawkins 250,537
	Beer apparatus, L. Winterbauer	Fire or alarm, facilitating speedy exit from build-
	Bicycle, T. B. Jeffery 259 313	ings in case of, E. H. Howard 259,544
	Bicycle step, G. F. Harwood	Firepoof composition for safes, etc., T. Gurney 280,502
â	Billiard table, C. W Allen	Fire protector, E. Hibbs
	Block See head block. Shackle block.	Fires on railway trains, extinguishing, R. C.
	Board. See Dash board. Electric switch board.	Blackall 280,463
•	Boiler. See Base burning boiler. Steam boiler.	Flooring and ceiling, construction of, G. L. Norr-
	Sugar boiler.	man 290,577
	Boiler for heating purposes, J. Mason 259,566	Frame. See Bed lounge frame.
2	Boller furnace, steam, J. Mahony 210,225	Fruit drier. W. H. Wiley 20,601
	Bolt. See Rotary bolt.	Furnace. See Boiler furnace. Locomotive fur-
ĸ	Bolting cloth, device for tightening, M. Har-	nace. Metallurgical gas furnace. Ore furnace.
		Smoke consuming furnace.
	Boring axle holes in hubs, etc., machine for, W.	Gag runner, W. H. Chapman 359,482
	· R Wood and S. Barr	Gage. See Surface gage.
-	Bottle-stopper, W. W. Norris 359,418	Game or parlor race course, mechanical, J. Max-
	Box. See Fare box. Packing box. Pill packing	field 200,227
1	box. Show box. Toy money box.	Gas locomotor for vehicles, etc., J M. A. Mont-
ě.	Boxes, mica lamp chimneys, etc., metallic join-	
. 1	ing for, G. Townsend, 24	

ŀ	american.	
7	Brace. See pump spout brace.	-
-	Brake. See Wagon brake. Brick kiln, A. H. Forbes	110
1	Bucket, dinner, J. E. Patton	582
7	Buckle, J. A. Park	298
286	Button, F. H. Goldthwait	1013 1556
he		
be	M Holmos	162
ng	Can filling apparatus, W. West 250.4	
to	Cans, apparatus for crimping the ends upon cir-	
U	Candle holder, electric, C. A. Cheever 259,3	67
er b.	Cap, boy's, A. Frankenberg 259,5	21
he	Car air buffer, W. Crouch	85
ly	Car coupling. S. R. Brady 259,3	56
ıt,		200
to	Car coupling, W. C. Donaldson 259,5	09
E-	Car coupling, G. M. Harbaugh	07
ie	Car coupling, H. M. Keith	
	Car coupling, H. Mitchell 259,3	31
or i-	Car coupling, J. E. Murphy 289.4	17
	Car coupling, W. Ward	11
e	Car, dumping. J. N. Rice	98
ie	Car, sleeping, M. B. Church	86 82
n a	Car spring, G. F. Godley	81 1
0	Carpet sweeper, R. H. Eddy 259,37	74
е	Carriage bodies, etc., reticulated work for, P. Barry	51
n	Carriage spring, A Conner	- 11
d	Catarrh remedy, C. W. Schnell	10 1
11	Chair. See Adjustable chair. Child's chair, convertible, L. A. Chichester 289,86	- 11
e ),	Chuck, lathe, T. H. Costello 259,20	11
y	Churn, M. Brown, et al	18 1
p	Clasp. See Ticket clasp. Cloak, I. Lojda	14 1
f	Clock striking mechanism, W. D. Davis	5 1
a	Coating and painting exterior surfaces, M. H.	13
k k	Coffee, machine for treating and bagging, G. W.	1
s d	and G. S. Hungerford	8 1
	Coffee pot, F. Ohm	0 1
3	Coin tester and indicator, G. Smith and J. J. Wells	1
8	Collar, F. Beiermeister, Jr 239,35	3
e e	Comb. G. J. Murdock	2 1
	Cornets, adjustable mouth piece for, F. E. Ellis and J. R. Rowlands	SI
	Cot, folding spring, M. B. Church 259,481 and 259,589 Coupling. See Car coupling. Thill coupling.	I
1	Tubing coupling. Universal joint coupling. Covers to vessels, device for attaching, IL	I
1	Wright and I. W. Knowles 285 402	S I
	Crucible, J. Bavier	E
1	Curtain pole, G. H. Grimm	L
	Cyclometer, H. S. Livingston	
1	Detergent compound, E. Henderson	L
1	Ditching machine, J. A. Grant, vf al	
1	Church 259,494	L
1	Drier. See Fruit Drier. Grain Drier. Dummy form, leather, H. H. Weir	M
-	Dyeing and wasteng hanks of yarn, etc., apparatus for, E. Boden 259,465	M
1	Electric obrouits, safety device for, E. Weston 259.614 to 259,616	M
	Electric lighting for railway trains, system of, C. E. Buell	M
	Electric machine, dynamo, E. Weston 259,617, 259,618	
1	Electric safety elevator, H. B. Sheridan and H. A. Gorn	M
1	Electric switch board, T. W. Lane	
1	Elevator. See Electric Safety Elevator. Grain elevator. Hay elevator. Hod elevator.	M
1	Engine. See Traction engine. Engine reversing gear, G. Kratz 209,603	М
1	Evaporating pan, A. Brear 239,857	N
	Excavator, S. P. Hunter	N
	Fare register, J. N. Maskelyne	01
1	Feather renovator, E. D. Cole	01
	Feed water heater, A. Kennedy and J. H. Berk- shire (r)	O
1	Felt, mould for making articles of felt, 48. G.	O
1	Alexander	Or
1	Fence, T. M. Worthington	Pa
1	Fertilizer distributer, W. Marks	Pa
1	Firearm lock, A. E. Whitmore	Pa Pa
	Fire escape ladder, W. H. Hawkins 209,037	Pa
1	Fire or alarm, facilitating speedy exit from build- ings in case of, E. H. Howard	Pa
1	Fire protector, E. Hibbs	Pe
1	Fires on railway trains, extinguishing, B. C. Blackall	Pie
1	Flooring and ceiling, construction of, G. L. Norr-	Pil
	man	Pil
1	Furnace. See Boiler furnace. Locomotive fur-	Ph
	nace. Metallurgical gas furnace. Ore furnace. Smoke consuming furnace.	Pla
	Gag runner, W. H. Chapman 259,482	Pla
0	lage. See Surface gage.  lame or parior race course, mechanical, J. Max- field 229,327	Pio Pio
G	las locomotor for vehicles, etc., J M. A. Mont-	Plo

	Gate, O. J. Miller 259,3
	Gate, O. J. Miller 259,33 Generator. See Magneto generator. Steam generator.
	Glove. W. W. Whitaker
	Grain, decorticating, W. Ager
	Grain drier, E. Thompson
	Grain sampler, automatic, W. Hawes
	Grain sampler, automatic, W. Hawas       259,53         Grater, J. D. Todd       259,60         Grinding mill, M. B. Church       299,48
	Guard. See Spinning machine thread guard
	Hame fastener, W. W. Boll         29,28           Hammer, drop, A. B. Byrkett         29,38           Hammeck support, adjustable, T. L. Jennison         39,38           Hand support, writer's, G. W. Hensley         29,30
	Hand support, writer's, G. W. Hensley
	Handle for rackets or lawn tennis bats, O. E.
	Wcodhouse         259,456           Harvester binder, W. P. Hale         259,386           Harvester binder, L. Miller         289,331
	Harvesters, driving and supporting wheel of, J. A. Johnson
1	Hasp lock, Donahue & Cone       298,106         Hay elevator, J. R. & J. M. Howell       332         Hay rake and loader, T. E. Shoemaker       389,835
1	Hay rake and loader, combined, G. F. Coon 259,632
1	Hay rake horse, M. H. Kenaga
1	Hay raker and loader, combined, L. R. Sample
l	Hod elevator, E. W. Watson 259,613
-	Hod elevator, safety, G. W. Brown
١	Hoop. See Skipping hoop. Hoop cutting machine, W. B. Noyes
1	Horso, detacher, J. P. May. 289,577 Horse power, W. O. Frost. 289,379
	Horses, vehicle device for checking, E. B. Bowers 239,334 Horseshoe, G. E. Brown. 209,630
	Hose coupler, J. H. & C. Clay 259,369 House. See Ice house.
	ice and cooling in general, cooling air for making. O. Parker
	Ice creeper, A. Horowitz 259,311 Ice house, ice box, and refrigerator, J. Braner (r). 10,226
	Illuminated structure, E Vedder
l	Indigo, manufacture of artificial, A. Baeyer
Į.	Jack. See Lifting jack. Jacketed can, I. Sexton
	Kiln. See Brick kiln. Knitting machine, H. C. Shaw
	Lacing hooks for shoes, machine for making, S. N. Smith
	Lamp, electric arc, F. H. Burger
	Lamps, device for suspending electric are, A. G. Waterhouse
	Land and lawn roller, A. Barrows, Sr
	Leather whitening machines, cutter for, J. E. Clement
	Leveling instrument, hydrostatic, J. Macdonald. 289,408
1	Lifter. See Transom and skylight lifter. Lifting jack, L. H. Davis
1	Lifting jack, I. Hogeland
	Lock. See Firearm lock. Hasp lock. Permuta- tion lock. Plano tuning pin lock. Locomotive furnace, A. J. Cromwell
1	Locomotive reversing gear, W. P. Henssey 259,538 Locomotives and chute therefor, coaling, Gorham
	& Bartlett 250,520
3	Loom gear, U. S. Knight       259,554         Lubricating mechanism, W. M. Brinkerhoff       259,470         Aubricator, J. Leonard       269,321
3	Lubricator, E. W. Vandusen
2	Magneto generator, T. W. Lane
3	faiting, couching chamber for, Scholes &
3	Haughian
а	dosquito netting, frame or support for, A. M. D.
3	emith
	Notor. See Electro-magnetic motor. Wind motor. fusic paper for automatic organs, perforating,
3	IL T. Smith
8	many, Jr 259,412 fecktle and collar fastener, Platky & Finsterer 259,583
N	Tut lock, Breen & Baker. 259,469 Tut lock, A. T. Kingsley. 209,558
0	ti, process of and apparatus for obtaining, T. B. Bowers
0	riler, D. L. Columbia
0	Browne
0	Readwin
p	res. etc., machine for pulverising, A. L. Fish 286,375 acking box, M. B. Church
	acking, piston and valve rod, Woodring & Coats
'n	an. See Evaporating pan.  aper blankets, manufacture of, M. S. Church 258,400
	aper, cardboard, etc., manufacture of boxes from, E. B. & H. S. Munson
7	aper making machine, B. A. Hickox
'n	hotographic background or accessory, W. H. Morhiser
N	ano tuning pin lock, J. S. Thorpe
ŋ	Cauhapé
7	anter and fertilizer distributer, cotton seed, B. S. Evans
1	anter and fertiliser distributer, seed, N. R. Wil-
	son
10	ow, Cox & Johnson
h	ow. ahovel, J. H. Feldmann

28	
Poke, animal, L. T. Wing	Vehicle, side ba
Potato digger, C. W. Dutcher 259,	
Power. See Horse power. Preserving can thing, W. Gorenfle	
Press. See Baing press.  Pressure regulator for hydrostatic presses, Windbiel & Firth	Vessel fender, J
Printing press, cylinder, A. Campbell et al 209,	
Protector. See Ale spindle protector. Fire pro- fector. Pulley, E. J. F. Coleman	Walls, and cell
Pump, Robom & Anderson.         259           Pump, H. Jones         259.	114 Washing machin
Pump, deep well, W. D. Hooker	104 Watering trough
Pump. spout brace, S. J. Adams 239, Railway, electric, C. H. Rudd 239,	pe Palmer
Railway signal magneto-electric, J. B. & O. B.  Johnson	Whiffletree plate
Ballway signaling apparatus, E. Guende 259,5 Bake. See Hay rake.	Wind motor, J. Wind wheel mad
Reaping and mowers, life-guard for, R. A. Kelly. 239,1 Reaping and mowing machine cutter bar, T. Tay-	Windlass, vertice Windmill, W. N.
lor 250,6 Refrigerating building, J. W. Kepler 259,6	02 Windmill, C. Ku
Register. See Fare register. Telephone call reg- ister.	Wirdmill attach
Regulator. See Draught regulator. Grinding mill feed regulator. Pressure regulator. Sew-	Wrench, W. Bus
ing machine take-up regulator, Rein holder, L. Pents	33
Rein holder, J. C. W. Stont	
Roller. See Land and lawn roller. Rotary bolt, W. H. Gage	Bottle, J. C. & C. Carpet, D. G. Mei
Safe, Morse & Charter	Spoon handle, A.
Sash weight, C. W. Levalley	Type, font of printing Type, font of printing
Sawmill dog. J. B. Finch	16
Saw swage, J. L. Pitta	n .
Scaffold support, J. Gorman. 239.5 Scoop or shovel, W. C. Lutz 259.4	Cigars, R. Allone
Serew cutting machine, L. W. Stockwell	Cutlery, such as s
Secondary battery, J. S. Sellon	Dentifrice, Roge
A. Angström. 209,4 Sewer gas, apparatus for consuming. Ogilvic &	Food, infant's, Co
Bennem.	Jet goods of all
Sewing machine bobbin winder, J. C. Goodwin 259,3 Sewing machine ruffler, E. F. Edgecomb 259,51	8 Lasts, J. Kimball
Sewing machine ruffling attachment, A. Johnston 259,64 Sewing machine shuttle, Tripp & Osborn 259,45	3 Medicinal plaster
Sewing machine spect tension, J. G. Sandford 259,33 Sewing machine take-up regulator, G. A. Mayo 259,64	Suspenders and women's. J. B
Shackle block, J. W. Norcross	Tobacco, smoking Whisky, P. W. Er
Moebius	Wine, red, C. Saal
Shirt. S. Sternberger	English Pat
Show bear, W. C. Thompson         259.43           Shutter fastener, T. F. Langley         329.53           Shutter fastener, S. E. Swanson         259.60	Ammunition box,
Street, flour, M. R. Chavore	Drawe, car, in area
Sign, M. B. Church	Cur combier ung pi
8ofa or lounge, T. Hofstatter, Jr	Ave despose-
Sole edge burnishing machine, J. W. Maloy 209,401	
Speech. apparatus for transmitting and reproduc- ing, C. A. Hussey	burg, Pa.
Spike W. Goldie	Electricity genera
Spring. See Bed spring. Car spring. Carriage spring. Vehicle spring.	Electric lamp, W. Electric lamp (2), J
Steam boller, Canney & Toucey	Electric lamp, R. I Fence post, E. W.
Steam generator, W. P. Cox	D. C.
Stopper. See Bottle stopper. Stove. I. W. Harlow	Lead, manufacture
Stove. cooking, M. A. Nicholson	Leather, scouring, Looped fabric, C. M. J. Lubricator, O. H. J
Stoves, extension top for oil, O. N. Kyle         259,319           Straw cutter, Cummings & Frary         259,503	Mail elevator, J. W. Mill grinding, M. B.
Straw cutter, E. C. Northrop	Printing machiner Railroad cars, M. B
Burface gauge, C. W. Smith	Rolling mill rolls, 'Sewing machine m
Tag, shipping, W. S. Upshur et al	Shirts, D. P. Belkne Stone dressing mad
rausch. 259.555 Tape line and shears, combined, J. C. Kulman 259.556	Vehicle, P. Herdie, Water gauge, L. M.
Tapping and drilling machine, G. W. Longman 259,406 Telegraph transmitter, printing, H. Van Hoeven-	Water closet, J. J. Window screen, G.
bergh	
Telephone circuit, G. H. Bliss	PAT
Telephonic and telegraphic signaling apparatus, Brown & Saunders	MESSES. MUNN
Theatrical scenery, G. F. Fuller	lication of the Scr
Thill lug. D. M. Small	amine Improvement for Inventors.
Time slarm, Pomeroy & Winslow, Jr	In this line of years' experience, as
Tobacco method of and apparatus for curing, R. Kissling	the prosecution of l
Toe weight, L. C. Chase	United States, Cana Munn & Co, also at
Toy money box, Kyser & Rex	Copyrights for Boo and Reports on Infr
Transom adjuster, G. J. Dickson	intrusted to them is ness, on very reason
Truck, ear. E. L. Cleveland	A pamphlet sent taining full informs
Tubing coupling, E. C. Converse	cure them; directio
	Designs, Patents, Apsignments, Rejected
Underwaist, E. W. Philbrook 259,421 Universal joint coupling. W. Johnston 259,239	we also send. fro
Valve and valve gear. W. W. St. John 259,432	Patent Laws, showing patents in all the pri
Valve, balanced, D. Hogan.       259,392         Valve, stop, J. Roylance.       250,426         Fehicle dash attachment, M. P. Ford.       220,238	MUNN & CO
Tehicle dush framus, clamp for holding, F. C.	BRANCH OFFIC Washington, D. C.

4	Vehicle, side bar, A. F. Shuler	259,590	5
•	Vehicle spring, J. S. Munn	259,645	B
9		259,310	1
,	Velocipede, P. McCombs	259,411	i
1		250,444	d
•	Ventilation, Comstock & Jefferson	250,631	d
	Vessel fender, J. Bone	259,466	d
0		259,603	d
9		259,468	d
2	Wall covering, M. B. Church	259,493	d
	Walls, and ceilings of houses, material for the		ł
	decoration of the interior, F. Beck	259,463	1
,	Washing machine, W. G. Flanders	:09,636	đ
	Watch pendant, E. C. Fitch	259,517	1
,	Watering trough, stock, S. H. Moore	250,414	1
	Well tubes, device for raising and lowering, I. H.		1
		259,581	1
		259,619	ı
,	Whiffletree plate, J. H. Combs		1
	Whipstork loop fastening, J. A. Lakin	250.820	ı
	Wind motor, J. McLachlan	250.549	ı
	Wind motor, J. McLacaian	200,000	ı
	Wind wheel inschinery, A. G. Carman	950 571	l
	Windlass, vertical, Miller & Ballard	259,476	ı
			Į.
	Windmill, C. Kunkel	239.563	Ĺ
			ľ
1	Windmill attachment, A. J. Gary	000,000	I
ı	Wire dasher, Gilpin & Clemens	250,900	1
1	Wrench, W. Bushey	EUW/000	1
1			1

#### DESIGNS.

Advertising disk, E. L. Moodie	12,969
Bottle, J. C. & C. C. Davidson	12,965
Carpet, D. G. Melville	
Fence picket, W. Thomas12,970 to	
Spoon handle, A. W. Sperry	12,977
Type, font of printing, H. Ihlenburg12,906 to	
Type, font of printing, H. H. Thorp	

#### TRADE MARKS.

	& Co 9,463
tlery, such as shears, scissors, knives, and razors,	
od, infant's, Cereals Manufacturing Company 9,4	
s of all descriptions, writing, H. C. Stephens	
	9.460 to 9,462
goods of all kinds and buttons and jewelry	
its, J. Kimball 9.45	
dicinal compound, M. K. Paine 9,45	
dicinal plasters, Seabury & Johnson 9,45	
Istones, North Carolina Millstone Company 9,45	
penders and braces, men's, youths', and	
women's. J. Bowers 9.44	
sacco, smoking, C. R. Messinger	
isky, P. W. Engs & Sons 9,44	
ne, red, C. Saalman	

#### English Patents Issued to Americans.

From June 2 to June 16, 1882, inclusive. mition box, E. G. Parkhurst, Hartford, Conn. Ammunition box, E. G. Parknurst, Hartford, Conn.— Bruke, ear, H. Hinckley et al., Philadeiphia, Pa. Brush, Eagle Metallic Brush Company, Massachusetts. Calendar, J. Cusson, Gien Allen, Va. Car coupler and buffer, E. H. Janney, Fairfax, Va. Card setting muchine, Stedman & Fuller, Lawrence

Cloak, reversible, F. Buidsell et al., New York city. Cloar, reversible, F. Bindsell et al., New York Gity.
Dynamo electric machine, E. Weston, Nowark, N. J.
Dynamo electric machine, J. J. McTighe et al., Pittsburg, Pa.
Electric conductors, G. Richardson, Philadelphia, Pa.
Electricity generation, storage of etc., G. S. Williams,

Riverton, N. J.
Electric lamp, W. Stanley, Bergen, N. J.
Electric lamp (2), J. J. Wood, Brooklyn, N. Y.
Electric lamp, R. R. Momatt, Brooklyn, N. Y.
Fence post, E. W. Feek, Boston, Mass.
Grain decorticating machine, W. Ager, Washington,

Gunpowder, N. Wiard, Washington, D. C. Gunpowder, N. Wiard, Washington, D. C.
Lead, manufacture of, A. K. & Baton, Brooklyn, N. Y.
Leather, scouring, etc, F. A. Loekwood, Boston, Mass.
Looped fabric, C. Young, Chicago, III.
Lubricator, O. H. Jewell, Chicago, III.
Mail clevator, J. W. Paine, Baltimore, Md.
Mill grinding, M. B. Church, Grand Rapids, Mich.
Printing machinery, E. Anthony, New York etty.
Railroad cars, M. B. Church, Grand Rapids, Mich.
Folling will yolls, W. E. Harris, St. Lovis, M. Rolling mill rolls, W. E. Harris, St. Louis, Mo. Rolling mill rolls, W. E. Harris, St. Louis, Mo. Sewing machine motor, A. D. Pents, Elizabeth, N. J. Shirts, D. P. Belknap, San Francisco, Cal. Stone dressing machine, A. McDonald, Massachumett Vehicle, P. Herdic, Philadelphia, Pa. Water gauge, L. M. Fleet, Boston, Mass. Water closet, J. J. B. Frey, New York city. Window sereen, G. L. Reynolds, Oakland, Cal.

lication of the Scientific American, continue to ex-amine improvements, and to act as Solicitors of Patents

In this line of business they have had thirty-five years' experience, and now have unequaled facilities for the preparation of Patent Drawings, Specifications, and of Appl as for Patents in the United States, Canada, and Foreign Countries, Messra Munn & Co. also attend to the preparation of Caveats, Copyrights for Books, Labels, Reissues, Assignments, and Reports on Infringements of Patents. All business nirusted to them is done with special care and prompt

ness, on very reasonable terms.

A pamphlet sent free of charge, on application, con-aining full information about Patents and how to pro re them; directions concerning Labels, Copyriquesigns, Patents, Appeals, Reissues, Infringements ignments, Rejected Cases, Hints on the Sale of Pa-

We also send. free of charge, a Synopsis of Foreign eatent Laws, showing the cost and method of securing satents in all the principal countries of the world.

MUNN & CO., Solicitors of Patents, 261 Broadway, New York.
BRANCH OFFICE -Corner of F and 7th Streets

#### Advertisements.

Inside Page, each insertion - - - 75 cents a line.

Back Page, each insertion - - - 81.00 a line.

(About eight words to a line.)

Engravings may head advertisements at the same rate per line, by measurement, as the letter press. Advertisements must be received at publication affice as early as Thursday morning to appear in next issue.



# NUT TAPPING MACHINE. DURRELL'S PATENT. No. 1 Machine, 500 lb., 7 spindles. 2 4 600 7 3 "

Capacity of each, 8,000 per 10 ho Acknowledged to be an indispeble tool. Manufactured by HOWARD BROS., Fredonia, N. Y.

Manufacturer's and Amateur's
ELECTRICAL SUPPLIES
In quantities to suit. Materials for Amateurs and Experimenters a specialty. Illustrated catalogue full of valuable information free.



Punching Presses Stiles & Parker Press Co.

NEW AND NOVEL ARRANGEMENT FOR PROTECTING BUILDINGS FROM A

STROKE OF LIGHTNING,

As Invented by Prof. J. C. CHAMBERS, of Cincinnati, Ohio.

As Invented by Prof. J. C. CHAMBERS, of Cincinnati, Ohio.

This protection has been in use for the past six years throughout the Middle, Western, and Southern States. It is growing in favor very rapidly, and of the many thousands of buildings on which it has been piaced not one has been damaged by lighting.

It is unlike the Franklin rod, in that it has no counce-tion with the earth, but is electrically insulated from the bouse and earth.

Construction is based upon the theory that electricity so one of the polar forces that develops in pairs that are dissimilar to each other—that like poles or forces repel each other, and the unlike attract each other.

That no electric discharge does or ever can take place, except intermediate between two points in opposite electric states.

That the cloud takes place, it is upon the point of greatest electric intentity upon the control of greatest electric intentity electric intentity electric intentity electric intentity electric intentity electr

object. To accomprise this, so erects an insulated conductor some it or it inches above the comb of the building. The insulator used both for the braces and support of conductor are quite large, and made in the shape of a bell or umbrella, to keep that portion of the glass dry when connected with the wooden per which is attached to the building; the dry wood, and the dry portion of the glass being good in n-conductors of electricity, the conductor or rod is electrically insulated from the building; he places points on the upper portion of the cloud, by induction, acts upon the insulated conductor, separating or decomposing its electricity, attracting the unlike kind to upper portion or points of rod, and repels the like kind to base of rod.

If the cloud holds positive electricity, then positive electricity will be diffused from points on base of rod; this positive electricity in the restrict in mingles with the negative electricity; hence, if this is accomplished, no disruptive discharge can or will take place between the cloud and the house. Prof. Chambers claims no new discovery in electric action, but simply an application of well-estal labed facts.

Address GENERAL OFFICE. No. 145 CENTRAL

Address GENERAL OFFICE, No. 145 CENTRAL Address GENERAL, OHIO;
Or GIBBS & STEERETT MAN'FG CO.,
Titasville, Pa.



ELECTRIC LIGHT FACTORY.

Wanted, by the Pilsen Joel Electric Light Co., special machine tools for the manufacture of Electric Arc Lamps and Dynamo Machines. Venders are required to give references in London, England. State where machines can be seen at work. Address.

PILSEN JOEL ELECTRIC LIGHT CO.,

THE MALDEN FACTORIES,

Kentish Town, London, England.



New and Valuable Oil-r for Loose Pulleys.

We wish to sell our patent on a small, cheap, and useful invention, which will be one shop, church, and school, and will be learneded in every house, store, shop, church, and school, and will be knowled in every hardware store. For particulars address GLEICHMAN & CONGER, Stuart, Iowa.





BACKKNIFE GAUGE LATHE, ROLLSTONE PATENT VARIETY LATHE,

Pattern Maker's Lathe, Improved Hotary Bed Planers, Buzz Planers, Hand Sawa, Jig Saws, Wardwell Pht. Saw Honch, Rod Machines, Boring Machines, etc., etc. Desiers in Second Hand Iron and Wood Working Ma-chinery, Engines and Boilers, etc., etc. San Jamp for catalogue and address Roll, Wight Machines CO., 48 Water Street, Fitchburg, Black





# OOD-WORKING MACHINERY

BENTEL, MARCEDANT & CO., HAMILTON, OHIO, U.S.A.



\$66 a week in your own town. Terms and \$5 ontill free. Address H. HALLETT & Co., Portland, Me.

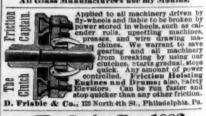


FOR ARCHITECTS, BUILDERS, MECHANICS, ETC. Only publication in the world representing the Brick, Tile, and Cay industries! If you want information about Brick Clays, Brick Klins, Brick Monkinery, Brick Work, subscribe for the BRICK, TILE, AND METAL REVIEW. Only 50 cents per year. Postage stamps taken. Address GEO, E. WILLIAMS & CO., Pittsburg, Pa



AHEAD OF ALL. It has a world-wide reputa-tion. Over 8,000 now in use. Will cut a 2 ft. log in three min-utes. Price \$13. Address Farmers' Manufacturing Co. 150 West Eighth St., CINCINNATI, O.

MOULDS for GASS to order
by H. BROOKE, So Dey St., New York.
All Glass Manufacturers use my Moulds.

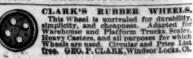


Series For 1882. SOPIES FOR A CASE.

50 Elegant Imported designs, all Chroman Comment of the Com



Beantiful Tinted Engravings of CAFFIELD. LINGOLN. WASH-NCTON and ARTHUR; also II. Instruced Engraving of the LORD'S Unstruced Engraving of the LORD'S Lince months' subscription to a Heautiful IL LUSTRAT ED MAGAZINE, for 21 cones in escampe to per pontage. Address. E. G. RIDBOUT & CO., 10 Barciay St., N. Y.



A New and Thoroughly Practical Book

VARNISHES, LACQUERS, ETC. The only one new in print in the English Language.

ctical Treatise on the Fabrication of Volatile and Varnishes, Lacquers, Siccatives, and Saaling es. From the German of Erwin Andres Manufacture and Lacquers. With additions he Manufacture and Application of Varnishes for Wood of Dr. Emil Winckler and Louis E. St. William of Dr. Emil Winckler and Louis E. Sand Control of Control

io uny address in the world.

CONTENTS.—I. Introduction. II. Raw Materials used in the Fabrication of Lacquers and Varnishes. III. Drying Oils. IV. Volatile Fluids used in the Fabrication of Lacquers. V. Varnishes. V. Varnishes. VI. Coloring Substances. VII. Chemical Products.

nish Factory.

FABRICATION OF SEALING WAX.—Invention of Sealing Wax Components and Qualities of Sealing Wax.—

Asterials used for the Fabrication of Sealing Wax.—

I. Melting the Sealing Wax Mass. III. Forning or coulding the Sealing Wax. IV. Polishing the Sticks of ealing Wax. V. Receipts for Sealing Wax. Appendix. Jule Lacquer.

Blue Lacquer.

THE ART OF VARNISHING AND LACQUERING.—I.

Preparation of Puttles Required for Varnishing and
Lacquering. II. Freparation of Stains to be used in

Varnishing and Lacquering. III. Workshop and Tools.

IV. Art of Lacquering and Varnishing.

APPENDIX —Japanese and Chinese Lacquers.

The above, or any of our Books, sent by mail, free of postage, at the publication price, to any address in the world.

HENRY CARRY BAIRD & CO., Industrial Publishers, Booksellers, and Importers, 810 WALKUT STREET, PHILADELPHIA, PA.



BOOKWALTER ENGINE.

eraor, Pump, etc., at the low price of 3 HOASE POWER. \$240 00 44 \$20 00 65 \$50 00 65 \$50 00 65 \$10 00 65 \$

## ARCHITECTS and BUILDERS

Hardwood Lumber and Veneers,

Choice Shaded and Figured MAHOGANY.

In Veneers, Panel Stock, etc. Figured and Plain White Oak, Wainut, Ash, Cherry, Maple, Poplar, etc., etc., CUT AND PRESS-DRIED THIN LUMBER

A SPECIALTY.

GEO. W. READ & CO.,

186 to 200 Lewis St. (5th to 6th Sts.), East River, New York.



## THE DUPLEX INJECTOR



PENCILS, HOLDERS, CASES, &co.
The CALLI-CRAPHIC Pen.
A GOLD PEN and RUBBER HOLDER, containing
an for several days' writing. Can be carried in the
pocket. Always roady for use. A luxury for persons
who care to preserve their individuality in writing.

MAB!E, TODD & BARD, 180 BROADWAY, NEW YORK. JUR GOODS ARE SOLD BY FIRST-CLASS DEALERS.



DRUNKENNESS EASILY CURED. dy. Books free. LESLIE E. KEELEY, M.D., Surgeon C. & A. R. B., Dwight, Ili., U. S. A.

YOU want to be a Telegraph Operator, send 25 cts. for the Most Complete Telegraph Instructor in the world. C. E. JONES & BRO., Cincinnati, O.



COMBINED



Successful Fishing Re-duced to a Certainty. THE

EAGLE'S CLAW!

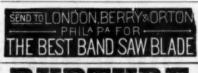


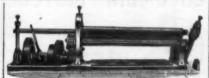
RUBBER BACK SQUARE PACKING BEST IN THE WORLD.

For Packing the Piston Rods and Valve Stems of Steam Engines and Pumps.

de in lengths of about 20 feet, and of all sizes from 14 to 2 inches square.

ER, Treas. NEW YORK BELTING & PACKING CO., 29 Park Row, New York JOHN H. CHEEVER, Treas. NEW YORK BELTING & PACKING CO., 22 Park Row, New York SPECIAL NOTICE.—Owing to the recent great fire in the "World" Building, our office been removed as above.





PATENT BENDING ROLLS,
For Heavy Punches, Shears, Boiler Shop Rolls, Radial
Drills, etc., and to

HILLES & JONES, Wilmington, Del.

Geo. Westinghouse, Jr., Ralph Bagaley, II. II. Westinghouse, PRESIDENT. SEC. & THEAS.

# **ESTINGHOUSE**

Adjustment, Lining, Keying Up, Packing, Oiling, or Wiping, AND

Dispenses Entirely with Skilled Engineers. 2 TO 150 HORSE POWER.

Send for Illustrated Circular.

THE WESTINGHOUSE MACHINE CO., 92 AND 94 LIBERTY ST., NEW YORK.

Works at Pittsburg, Pa.

## ${f WATCHMAKERS}$

Before buying lathes, see the "Whitcomb," made by AMERICAN WATCH TOOL CO., Waltham, Mass.

WIRE ROPE:
THE MANUFACTURING CO.
HAZARD MANUFA

GOLD RELIABLE NO FAILURE IN SIXTEEN YEARS HEALD & MORRIS, CENTRIFUGAL PUMPS TO 35.000 GALLS PER MINUTE CAPACIT HEALD& MORRIS Baldwinsville N.

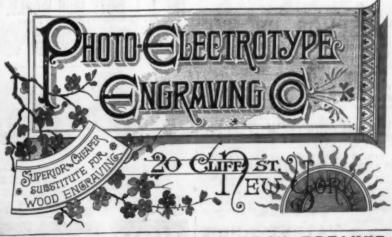
\$88 A week to Agents. \$10 DUTFIT FREE

MANUFACTURERS OF

## WIRE ROPE, BRIDGE CABLES, SHIP RIGGING,

Tramway Ropes, Champion Barbed Wire, etc.

Office and Works: \ Send for \ WILKESBARRE, PA. \ price itst. \ 87 LIBERTY ST., NEW YORK.



or beautiful design, of great strength and capacity, and thoroughly reliable, address, and thoroughly reliable, address, and thoroughly reliable, address, and simplicity. Adopted y important Railway and Mining Corporations, Citics, and Towns. Lambertville Iron Works, Lambertville, N. J.

BLAKE CRUSHER CO., Sole Makane.

# ROOT'S NEW IRON BLOWER

IRON REVOLVERS, PERFECTLY BALANCED,

P. H. & F. M. ROOTS, Manufacturers, CONNERSVILLE, IND.

8. S. TOWNBEND, Gen. Agt., 6 Cortland St., 8 Day St., COOKE & CO., Selling Agts., 6 Cortland Street, JAS. BEGGS & CO., Selling Agts. 8 Day Street,

SEND FOR PRICED CATALOGUE.



## SPEAKING TELEPHONES.

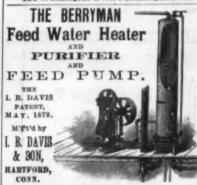
THE AMERICAN BELL TELEPHONE COMPANY, W. H. FORBES, W. R. DRIVER, TREO. N. VALL, President. Treasurer. Gen. Manager.

AMERICAN BELL TELEPHONE COMPANY, 95 Milk Street, Boston, Mass.



## THE PORTER-ALLEN High Speed Steam Engine.

SOUTHWARK FOUNDRY & MACHINE CO.





WITH THE SWEEPSTAKES, Patent Journal Box. The nest raises and satcolor two made. Planing 30 in. wide, 6 in. thick, weight 2.30 ib. 230; planing 38 in. wide, 6 in. thick, weight 2.30 ib. 230. Beading, Arbor, and Hend, extra, 80. a.d., Dorr, and Hell Mischinery a specialty. Correspondence sollettled. Rowley & Hermanco, Williamsport, Fa.

T PAYS to sell our Hand Printing RUBBER STAMPS, Circulars free. G. A. HABPER & BRO., Cleveland, O.



An engine that works with Boller. Always ready to be start and to give at once full pow SAFETY. ECONOMY, CONVENIENCE.

Burns common Gas and Air. steam, no coal, no ashes, no fir no danger, no extra insurant Almost no attendance.

THE NEW OTTO SILENT GAS ENGINE. Usefulfor all work of small stationary steam engine. Bulls in since of 2, 4, and 7 H. P., by SCHILEICHER, SCHILWIM & CO., N. R. cor. 30 & Walnut Sts. Phila., Pa. A. C. Mauntung & Dey St. New York. Agant.

#### Advertisements.

Inside Page, each insertion --- 25 cents a line.
Back Page, each insertion --- \$1.00 a line.
(About eight words to a line.)
Engravings may head advertisements at the same rate
per line, by measurement, as the letter press. Advertisements must be received at publication office as early
as Thursday morning to appear in next issue.

The "MONITOR."

A NEW LIFTING AND NONLIFTING INJECTOR.

A REW LIFTING OF INJECTOR.

The world.

Greatest Range yet obtained. Does not Break under Sudden Changes of Steam Pressure.



**EJECTORS** 

Water Elevators,

USE MACHINERY WIPERS.
uaranteed to take up oil and dirt. 330 a thousand, is using some powerful to wash them instantly when soile BROWN MFG CO., 35 Central St., Providence, S. I.



BOAT BUILDING. ng construction. Catalogue gratis.
THOMAS KANE & CO., Chicago, Ill.

WM. A. HARRIS.
PROVIDENCE, R. I. (PARK STREET),
Siz minutes waik West from station.
HARRIS-CORLISS ENGINE With Harris' Patented Improvements, from 10 to 1,000 H. P.



# ROOFING.

Roward Manufacturing Co., 364 Broadway, N. Y.

" 2-"Pocket," weighs to

#### LITTLE WONDERS



"LAFARGE" PORTLAND CEMENT.

BURHAM" English PORTLAND CEMENT.

KEENE CRHENT (Coarse and Saperine).

Those celebrated makes of imported engines for sale
by JAMES Bland, Sections 56, New York.

PAYNE'S AUTOMATIC ENGINES.



Reliable, darable, and communical, will furnish, or people with one-third low fuel and outer than any other points for interest that the dark of the many other people with no titled with an automatic ant-off. Sent Fluxented Catalogue "A" 2, for information and rices.

B. W. PAYNE & SON,
Corning, N. Y.

\$5 to \$20 per day at home. Samples worth \$5 free.



TABLISHED 1846

#### C. TODD AND MACHINIST. ENGINEER

## The New Baxter Patent Portable Steam Engine.

These engines are admirably adapted to all kinds of light power for driving printing presses, pumping water, sawing wood, grinding coffee, ginning cotton, and all kinds of sericultural and mechanical purposes, and are rurnished at the following law to the control of the contr

1 Horse Power, \$150 | 1½ Horse Power, \$190 2 Horse Power, 245 | 2½ Horse Power, 275 3 Horse Power, 290 | 4 Horse Power, 350

J. C. TODD, Paterson, N. J., Or No. 10 Barclay St., New York.

## MACHINISTS' TOOLS.

NEW AND IMPROVED PA Lathes, Planers, Drills, &c.
NEW HAVEN MANUFACTURING CO.,
New Haven, Conn.



PEARSON'S PATENT ROOFING COMPOSITION Consists of cioth and paint composition only. The best yet discovered for any kind of a roof. Exclusive shop or royalty rights for sale. Send for references, samples, circulars, free. C. F. PEARSON, Portland, Oregon.

## COLUMBIA BICYCLE



THE POPE M'F'G CO.,

## **ERICSSON'S** New Caloric Pumping Engine

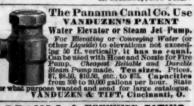
DWELLINGS AND COUNTRY SEATS. mplest cheapest, and most economical pumping engine or domestic purposes. Any servant girl can operate, beolutely safe. Send for circulars and price lists.

DELAMATER IRON WORKS No. 10 Cortlandt Street, New York, N. Y.

ROCK DRILLS & AIR COMPRESSORS

Double Screw Parallel, Leg Vises. Made and WARBANTED stronger than any other Vise by FISHER & NORRIS only, Trenton, N. J.

Pyrometers, For showing heat of Ovens. Hot Blast Fipes, Boller Fines, Superheated Steam, Oil Stills, etc., HENRY W. BULKLEY, Sole Manufacturer, 148 Hroadway, New York.



OPIUM A Treatise on their EATING Speeddy cure SENT FREE DR. J. C. HOFFMAN, F. O. Box 139, Chicago, Ili.

The Phosphor-Bronze Smelting Co., Limited 512 Arch Street, Philadelphia, Pa.



" Phosphor Bronze.

## PHOSPHOR - BRONZE

Planished Pump Rods, Bolts, Nuts, Valves, Spring Metal, and Wire. ecialties of great durability, strength, and resist-ance to corrosion, for Mining, Marine, and Hydraniic Work.

Pamphlets and Particulars on Application.

OWNERS OF THE U. S. PHOSPHOR-BRONZE PATENTS. Sole Manufacturers of Phosphor-Bronze in the U. S.

## THETHE QUEBED WATCH CASE

es all the Ammonis and a large percentage of BONIC ACID and SULPHURNIER HYDROGEN.

85. Adopted by over 100 Gas Companies in and by the Baltmore, Williamsburg, Crizens, N. J., Rowport, E. N. L. Joseph, Mo., and lass Companies. GEO. SHEPARD PAGE, 49 Wall St., New York, Sole Agent.





WATCHMAN'S IM-proved Time Detector, with Safety Lock At-tachment, Patented 1815-67-89-81. Beware of In-fringements. This in-strument is supplied with 12 keys for 12 stations. cerns employing night watchmen. Send for dir-culars to E. IMHAUSEE,

## Stevens' Roller Mills,

GRADUAL REDUCTION OF GRAIN. THE JOHN T. NOYE MFG. CO., Buffalo, N. Y.

## Best Boiler and Pipe Covering Made !

The Celebrated Patent
Air Space
COVERING
For STEAM BOILERS and PIPES, HOT RLAST PIPING, etc., otc. Address CHALMERS SPENCE CO.,
23 John Street, New York.

# **PORFAIL**

ASBESTOS STEAM PACKING, ASBESTOS WICK PACKING, ASBESTOS FLAT PACKING, ASBESTOS MILLBOARD, ASBESTOS GASKETS, ASBESTOS SHEATHINGS, COATINGS, CEMENTS, Etc.

Descriptive price lists and samples sent free H. W. JOHNS M'F'C CO. 87 Maiden Lane, New York.



GOLD MEDAL, PARIS, 1878. BAKER'S Breakfast Cocoa

Warranted absolutely pure Cocos, from which the excess of Oil has been removed. It has three times the strength of Cocoa mixed with Starch, Arrowroot or Sugar, and is therefore far more economi-cal. It is delicious, nourishing, strengthening, easily digested, and admirably adapted for invalids as well as for persons in health.

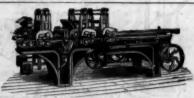
Sold by Grocers everywhere. W. BAKER & CO., Dorchester, Mass.

ICROSCOPES Opera Glasses, Spectacles, Thermometers, and Ompasses. R. & J. BECK. Manufacturing Opticians, Philadelphis, Pa. Send for Illustrated Priced Catalogue.



THE J. L. MOTT IRON WORKS, SS and 90 Beckman St., New York.

Demarcst's Patent Water Closets used almost exclusively in all fine work. Demarcst's Water Closets, Latrine's and hooper's for public buildings and factories. Mott's Celebrated Perceinin Lined Baths unequaled for beauty and cleanliness. Sanitary Goods of all kinds.



WITHERBY, RUGG & RICHARDSON, Manufacturers of Patent Wood Working Machinery of every description. Facilities unsurpassed. Shop formerly occupied by B. Bail & Co., Worcester, Mass. Send for Catalogue.

Engineering, Physics, Chemistry.

SWARTHMORE COLLEGE.

Thorough courses of study in sew buildings, erected for the purpose, with fally equipped workshops, inhoratories, reference to the intended use, bullman and attaining reference to the intended use, considering the study of the policy of the proposed of the proposed of study and a course for Feschers. Tent or from Philadelphia by rail. Charges moderate. Care of Friends. For full particulars, address any of the Professors, or Enward PM MAGILI, A.M., President, SWARTHMORE COLLEGE, SWARTHMORE, Pa.

SIBLEY COLLEGE OF MECHANIC ARTS, CORNELL UNIVERSITY.

Entrance examinations will be held June if and Sept. 11, 1983. For the Register and Catalogue Just Insued containing reorganized courses of instruction. Scientific and Practical, including Draughting, Machine Construction, General Shop Work, etc., apply to the PRESIDENT OF CORNELL UNIVERSITY, Haca. M. Y.

# SENDFORILLUSTRATED H.BICKFORD

Bolt Cutting Machinery Howard Iron Works, Buffalo, N. Y.

## KORTING UNIVERSAL



NO ADJUSTMENT FOR VARYING STEAM PRESSURE

WILL LIFT WATER 25 FEET. SEND FOR DESCRIPTIVE CIRCULAR.

OFFICES AND WAREROOMS!
PHILADA, 18TH A THOMPSON STS.
BOSTON, 7 OLIVER ST.
AUGUSTA, GA., 1008 FERWICK ST.
BOENDER, COL., 1949 FIFTEEN'S ST.
RICHMOND, VA., 1419 MAIN ST.

## HARTFORD STEAM BOILER Inspection & Insurance

COMPANY. W. B. FRANKLIN.V. Pres't. J. M. ALLEN, Pres't. J. B. PIERCE, Sec'y.



Scientific American

FOR 1882.

The Most Popular Scientific Paper in the World. Only \$3.20 a Year, including postage. Weekly. 52 Numbers a Year,

This widely circulated and splendidly illustrated paper is published weekly. Every number contains sixteen pages of useful information, and a large number of original engravings of new inventions and discoveries, representing Engineering Works, Steam Machinery, New Inventions, Novelites in Mechanics, Manufactures, Chemistry, Electricity, Telegraphy, Photography, Architecture, Agriculture, Horticulture, Natural History, etc.

All Classes of Renders find in the SCIENTIFIC AMERICAN a popular resume of the best scientific in-formation of the day; and it is the aim of the publishers tormation of tea day; and it is the aim of the quintains to present it in an attractive form, avoiding as much as possible abstruse terms. To every intelligent mind, this journal affords a constant supply of instructive reading. It is promotive of knowledge and progress in every community where it circulates.

Terms of Subscription.—One copy of the SCIENTIFIC AMERICAN will be sent for one year—65 numbers—postage prepaid, to any subscriber in the United States or Canada, on receipt of three dollars and twenty cents by the publishers; six months, \$1.00; three months, \$1.00.

Clubs.—One extra copy of the SCIENTIPIO AMERI-CAN will be supplied gratis for every club of five subscribers at \$3.30 each; additional copies at same proportionate

One copy of the SCHMITHE AMERICAN and one copy of the SCHMITHE AMERICAN SUPPLEMENT WILL be sent for one year, postage prepaid, to any subscriber in the United States or Canada, on receipt of seven dollars by

The safest way to remit is by Postal Order, Draft, or Express. Money carefully placed inside of savelopes securely scaled, and correctly addressed, seldom good

MUNN & CO.

261 Broadway, New York.

To Foreign Subscribers.—Under the facilities of the Postal Union, the Schesture American is now sent by post direct from New York, with regularity, to subscribers in Great Britain, India, Australia, and all other British colonies; to France, Austria, Belgium, Germany, Russia, and all other European States; Japan, Brasti, Mexico, and all States of Central and South America. Terms, when sent to foreign countries, Canada excepted, 84, gold, for SCHENTIFIC AMERICAN, one year; 18, gold, for both SCHENTIFIC AMERICAN, one year; 28, gold, for both SCHENTIFIC AMERICAN, one year. This includes postage, which we pay. Remit by postal order or draft to order of MUNN & CO., 261 Repadway, New York.

MUNN & CO., 261 Broadway, New York.

THE "Scientific Aracrican" is printed with CHASTER THE "Scientific Aracrican" is printed with CHASTER THE EXECUTION & CO.'S INK. Tenth and Lowbard Sts. Philadelphia, and 89 Gold St., New York.